### General Safety Information

**WARNING**
- Obtain and read the service instructions carefully prior to installing the parts. Loose, worn, or damaged parts may cause injury or damage. Always handle the parts carefully and use them only for their intended purpose.
- Follow all instructions carefully and keep them in a safe place for later reference.

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

In order to real the best performance, we recommend the following combination be used.

- **Lever B**: Shifts from smaller to larger rear sprocket.
- **Lever A**: Shifts from larger to smaller chainring.

**CAUTION**
- Do not disassemble the unit cover at the front, otherwise it may cause problems with operation.
- Do not disassemble the unit cover at the front, otherwise it may cause problems with operation.

### Operation of rear derailleur lever

- **Lever A**: Shifts from smaller to larger rear sprocket.
- **Lever B**: Shifts from smaller to larger front sprocket.

### Operation of front derailleur lever (RD-5700)

- **Lever A**: Shifts from smaller to larger front sprocket.
- **Lever B**: Shifts from larger to smaller rear sprocket.

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation of rear derailleur lever

**WARNING**
- Do not install the special tool (1) in the rear derailleur plate, producing a characteristic noise. When this happens, press lever B lightly (to the point where it clicks), this causes the front derailleur to move slightly towards the smaller chainwheel, thereby eliminating the noise. The outer casing can be routed in two directions: either through the derailleur side (A) or through the chainstay side (B). Use this hole to replace the cable guide.

### Installation of the handlebar

Move the bracket cover forward, and then securely tightening the mounting nut with a 5.5 mm Allen key.

### Operation:

#### Lever stroke adjustment

- **If you would like to make the lever stroke larger, remove the pad spacer.**
- **If you would like to make the lever stroke smaller, replace the pad spacer with the accessory pad spacer (10 mm).**
- **5 mm pad spacer (default)**
- **10 mm pad spacer**

### Operation:

**WARNING**
- If operation of lever A does not complete the shifting start stroke, operate lever B again for the distance (d) to complete part of the stroke (w) which was short.

### Installing the shifting cable

**Cable used**
- Inner wire (FC-250 Inner cable)
- SPD single outer casing (D)
- SPD double outer casing (C)

### Cutting the outer casing

- **When lever A is operated**, there is one click when pressing the noise when pressing the noise.
- **When lever B is operated**, there is a second shorter click when the gear shift stroke is completed. After trimming, the next part will complete the gear shift stroke.

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- Be careful not to apply pressure to lever B. Shifts one sprocket.

### Installation:

1. **Assemble the bracket body and leverage.**
   - **Insert the end of the outer stopper to the down tube.**
   - **Install the outer stopper to the down tube.**

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- **Keep the inner cable through as shown in the Illustration, and then set the inner cable drum into the cable hook.**

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- **Do not disassemble the unit cover at the front, otherwise it may cause problems with operation.**

### Replacing the main lever support

**Installation:**
- **Insert the main lever support so that it matches against the lever body ship.
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### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- **Ensure the return spring does not complete the shifting start stroke.**

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- **Ensure the return spring does not complete the shifting start stroke.**

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- **Do not disassemble the unit cover at the front, otherwise it may cause problems with operation.**

### Technical Service Instructions SI-6TH0A-002-ST-5700 Shimano Total Integration

### Operation:

**WARNING**
- **Ensure the return spring does not complete the shifting start stroke.**