

Dealer's Manual

ROAD	MTB	Trekking
City Touring/ Comfort Bike	URBAN SPORT	E-BIKE

FRONT CHAINWHEEL

XTR

FC-M9100

FC-M9120

DEORE XT

FC-M8100

FC-M8120

FC-M8130

SLX

FC-M7100

FC-M7120

FC-M7130

FC-MT610

Bottom Bracket

SM-BB93

BB-MT800

SM-BB94-41A

BB-MT800-PA

Non-Series

FC-MT900

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IMPORTANT NOTICE

- **This dealer's manual is intended primarily for use by professional bicycle mechanics.**
Users who are not professionally trained for bicycle assembly should not attempt to install the components themselves using the dealer's manuals.
If any part of the information on the manual is unclear to you, do not proceed with the installation. Instead, contact your place of purchase or a bicycle dealer for their assistance.
- Make sure to read all owner's manuals included with the products.
- Do not disassemble or modify the product other than as stated in the information contained in this dealer's manual.
- All owner's manuals and dealer's manuals can be viewed on-line on our website (<http://si.shimano.com>).
- For consumers who do not have easy access to the internet, please contact a SHIMANO distributor or any of the SHIMANO offices to obtain a hardcopy of the user's manual.
- Please observe the appropriate rules and regulations of the country, state or region in which you conduct your business as a dealer.

For safety, be sure to read this dealer's manual thoroughly before use, and follow it for correct use.

The following instructions must be observed at all times in order to prevent personal injury and physical damage to equipment and surroundings.

The instructions are classified according to the degree of danger or damage which may occur if the product is used incorrectly.

 DANGER	Failure to follow the instructions will result in death or serious injury.
 WARNING	Failure to follow the instructions could result in death or serious injury.
 CAUTION	Failure to follow the instructions could cause personal injury or physical damage to equipment and surroundings.

TO ENSURE SAFETY

WARNING

- **Be sure to follow the instructions provided in the owner's manuals when installing the product.**

It is recommended to use SHIMANO genuine parts only. If parts such as bolts and nuts become loose or damaged, the bicycle may suddenly fall over, which may cause serious injury.

In addition, if adjustments are not carried out correctly, problems may occur, and the bicycle may suddenly fall over, which may cause serious injury.

-  Be sure to wear safety glasses or goggles to protect your eyes while performing maintenance tasks such as replacing parts.
- After reading the dealer's manual thoroughly, keep it in a safe place for later reference.

Be sure to also inform users of the following:

- Intervals between maintenance depend on the use and riding circumstances. Clean the chain with an appropriate chain cleaner regularly. Never use alkali based or acid based solvents such as rust cleaners. If those solvents are used the chain might break and cause serious injury.
- Check that there are no cracks in the crank arms before riding the bicycle. If there are any cracks, the crank arm may break and you may fall off the bicycle.
- Check the chain for any damage (deformation or crack), skipping, or other abnormalities such as unintended gear shifting. If any problems are found, consult your place of purchase or a distributor. The chain may break, and you may fall.
- Be careful not to let the hemming of your clothes get caught in the chain while riding. Otherwise, you may fall off the bicycle.

For installation to the bicycle, and maintenance:

- If the inner cover is not installed correctly, the axle may rust and become damaged, and the bicycle may fall over and serious injury may occur as a result.
- Be sure to use a torque wrench when tightening the crank mounting bolts (45 - 55 N·m). Furthermore, after riding approximately 100 km (60 miles), use a torque wrench to re-check the tightening force. Re-checking the tightening torque of the crank is especially necessary when the crank is subjected to strong blows from a fall. If the crank is used when the tightening torque is weak, the crank could detach and you may fall off the bicycle.

⚠ CAUTION

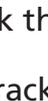
Be sure to also inform users of the following:

- Be careful to keep body parts away from the sharp teeth of chainrings.

NOTICE

Be sure to also inform users of the following:

- Before riding the bicycle, check that there is no gap or looseness between the fastening section. Also, be sure to retighten the crank arm and pedals at periodic intervals.
- Be sure to keep turning the crank arm during the lever operation.
- When the chain is in any of the positions shown in the figures, the chain may come into contact with the chainring or front derailleur and generate noise. If noise is a problem, shift the chain onto the next largest sprocket or the one after it.

	Double	
	XTR M9100 series/ FC-MT900	DEORE XT M8100 series/ SLX M7100 series (including FC-MT610)
Chainring		
Sprocket		

- Use a neutral detergent to clean the crank arm and the bottom bracket. Using alkaline or acidic detergents may cause discoloration.
- If pedaling performance does not feel normal, check the bicycle once more.
- Do not wash the surrounding area of the bottom bracket with a high-pressure washer. Water may enter the bearing section and cause noise or adhesion.
- The gears should be periodically washed with a neutral detergent. In addition, cleaning the chain with neutral detergent and lubricating it can be an effective way of extending the life of the gears and the chain.
- The cuffs of your clothing may get dirty from the chain while riding.
- Products are not guaranteed against natural wear and deterioration from normal use and aging.

- For maximum performance we highly recommend SHIMANO lubricants and maintenance products.

For installation to the bicycle, and maintenance:

- When installing the pedals, apply a small amount of grease to the threads to prevent the pedals from sticking. Use a torque wrench to securely tighten the pedals (tightening torque: 35 - 55 N·m). The right crank has a clockwise thread, and the left crank has a counterclockwise thread.
- If the bottom bracket shell is not parallel, gear shifting performance will drop.
- If the chain keeps skipping during use, replace the gears and the chain.
- When installing the left and right adapters, apply grease and be sure to install the inner cover. Otherwise, the waterproofing performance will worsen.
- To ensure the best performance, be sure to use only the specified type of chain.
- If a squeaking noise is heard coming from the axle of the right crank arm unit and the fastening section of the left crank arm, apply grease to the fastening section and then tighten it firmly with the specified torque.
- If you feel any looseness in the bearing section, the bottom bracket should be replaced.
- Be sure to use the specified gear tooth combination. If an unspecified gear is used, the dimension between the gears changes, and the chain may fall in between the gears.
- Use FC-M9120-B2 with a specially designed frame.

The actual product may differ from the illustration because this manual is intended mainly to explain the procedures for using the product.

LIST OF TOOLS TO BE USED

The following tools are needed for installation/removal, adjustment, and maintenance purposes.

Tool			
	5 mm hexagon wrench		TL-FC32
	8 mm hexagon wrench		TL-FC33
	17 mm spanner		TL-FC34
	32 mm spanner		TL-FC36
	Plastic mallet		TL-FC37
	TL-FC16		TL-FC41
	TL-FC18		TL-BB12
	TL-FC24		TL-BB13
	TL-FC25		Hexalobular [#30]

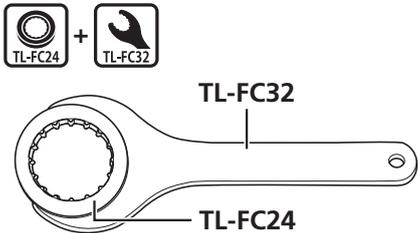
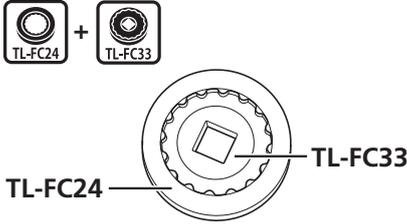
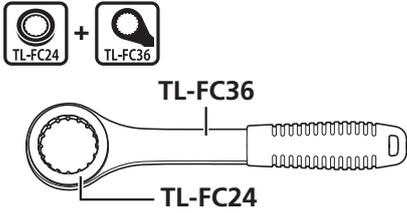
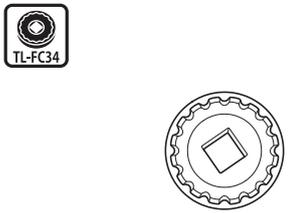
INSTALLATION/REMOVAL

Installing/removing the bottom bracket

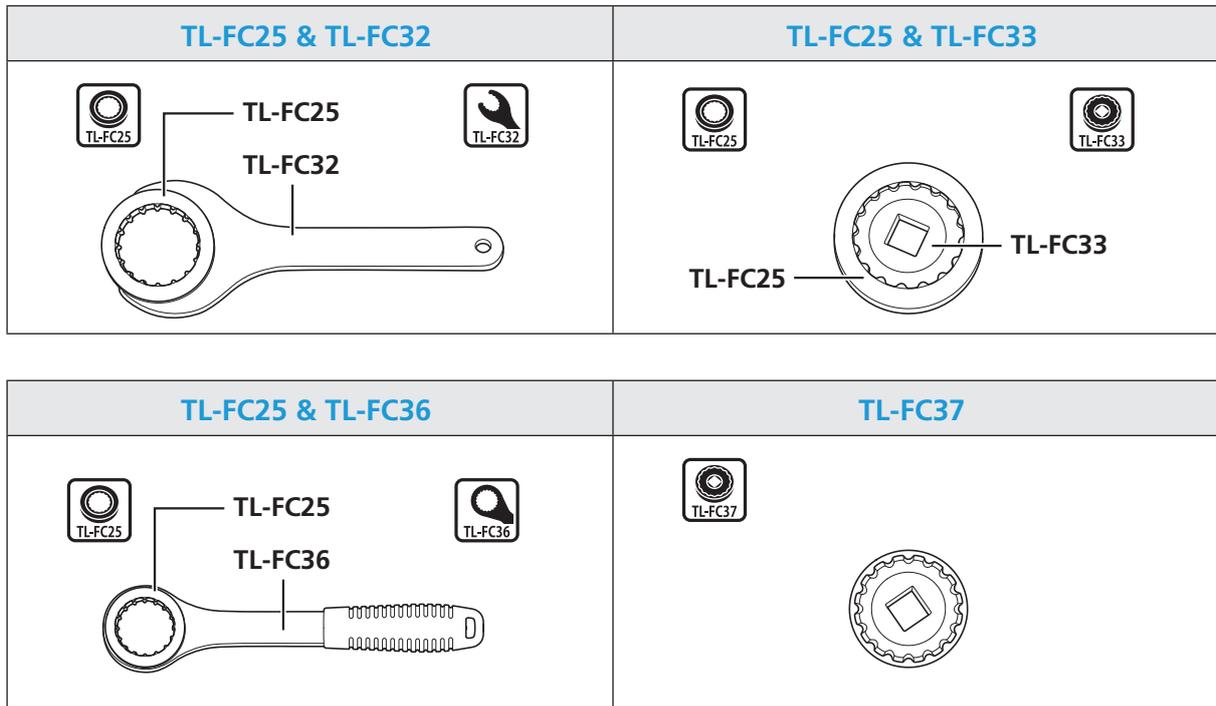
Tool combination chart

Use the tool combinations specified in the table.

SM-BB93

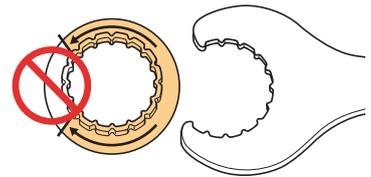
TL-FC24 & TL-FC32	TL-FC24 & TL-FC33
 <p>TL-FC24 + TL-FC32</p> <p>TL-FC32</p> <p>TL-FC24</p>	 <p>TL-FC24 + TL-FC33</p> <p>TL-FC24</p> <p>TL-FC33</p>
TL-FC24 & TL-FC36	TL-FC34
 <p>TL-FC24 + TL-FC36</p> <p>TL-FC36</p> <p>TL-FC24</p>	 <p>TL-FC34</p>

BB-MT800



NOTICE

- When using an impact wrench on SM-BB93, use it in combination with TL-FC34. Using any other combinations will damage the tool.
- When using an impact wrench on BB-MT800, use it in combination with TL-FC37. Using any other combinations will damage the tool.
- TL-FC24 may become damaged and unusable after repeated use.
- Check the possible installation positions when setting TL-FC24 or TL-FC25 in TL-FC32.



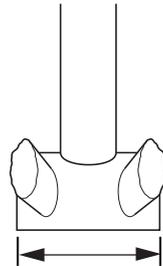
- Any installation position is possible for TL-FC33/FC36.

Installation

▶ Threaded bottom bracket

1. Place the spacers.

(1) Check the width of the bottom bracket shell.



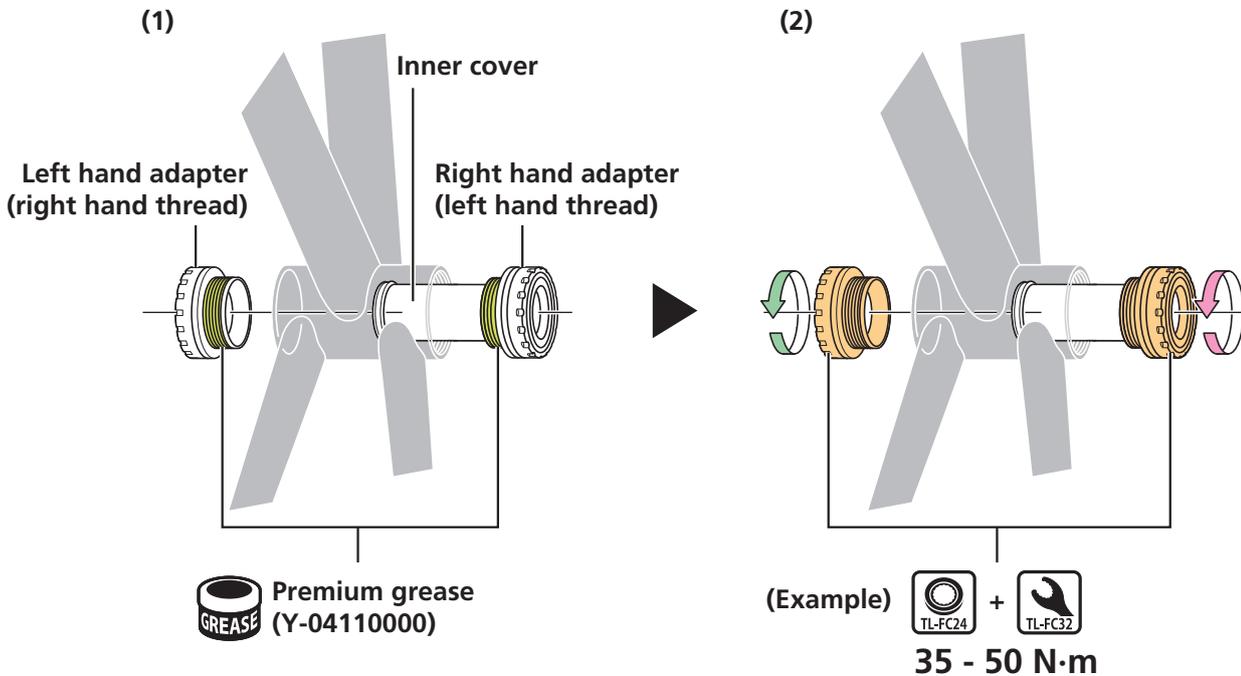
Bottom bracket shell width

(2) Prepare a spacer (2.5 mm) for the position indicated in the table.

Bottom bracket shell width	
68 mm	73 mm
<p>Left Right</p> <p>Spacer Spacers</p>	<p>Left Right</p> <p>Spacer</p>

2. Install the inner cover, adapter, and spacer.

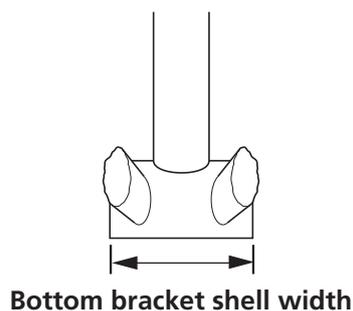
- (1) Apply grease to the left and right adapters.
- (2) Use the SHIMANO original tools (refer to "Tool combination chart" in "Installing/removing the bottom bracket") to tighten the left and right adapters.



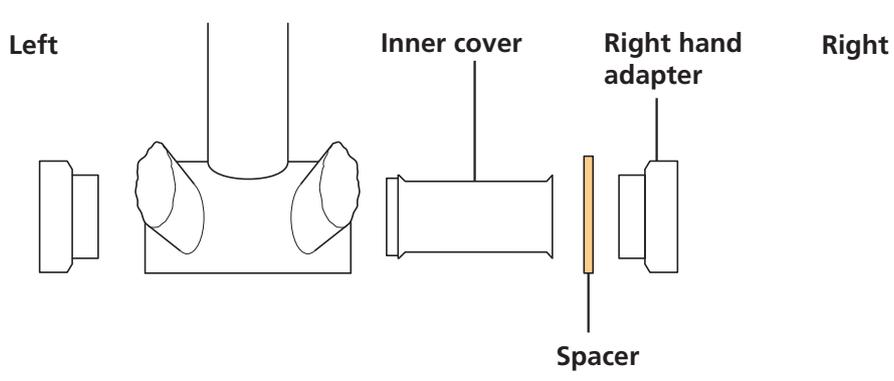
▶ Press-fit bottom bracket

1. Set the bottom bracket in the bottom bracket shell.

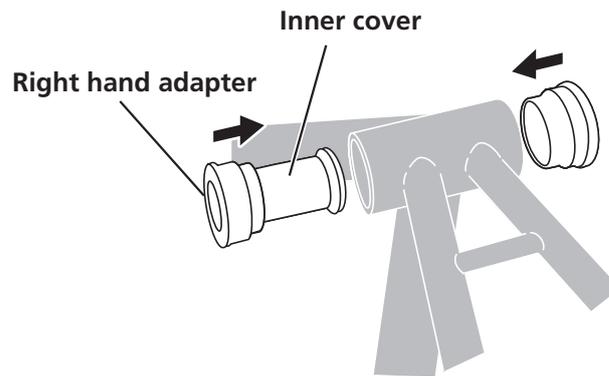
- (1) Check the width of the bottom bracket shell.



(2) Prepare a spacer (2.5 mm) for the position indicated in the table.

Bottom bracket shell width	
89.5 mm	92 mm
<p>Left</p>  <p>Right</p>	<p>No spacer needed</p>

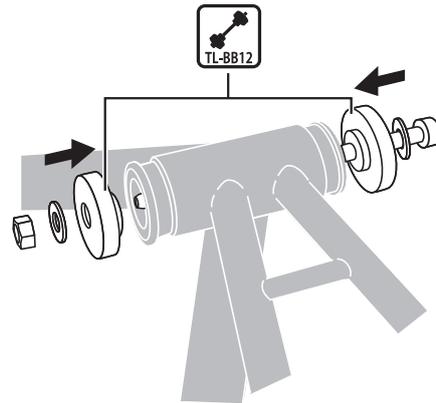
(3) Set the inner cover and adapters.



NOTICE

- If the frame has openings for the bottom bracket shell, attach an inner cover to prevent foreign objects from getting inside. If there are no openings, it can be installed without an inner cover.

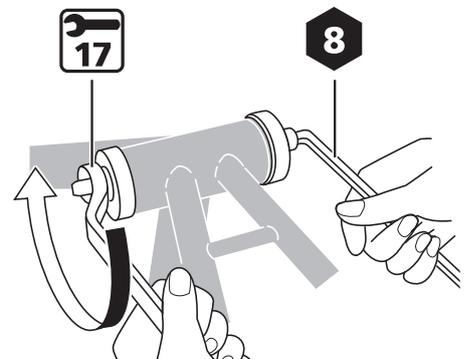
2. Insert the SHIMANO original tool into the bottom bracket.



3. Press-fit the bottom bracket.

Make sure that the contact surface of the bottom bracket is parallel with the contact surface of the bottom bracket shell.

* Press-fit until there is no more gap between the bottom bracket and the bottom bracket shell.



Removal

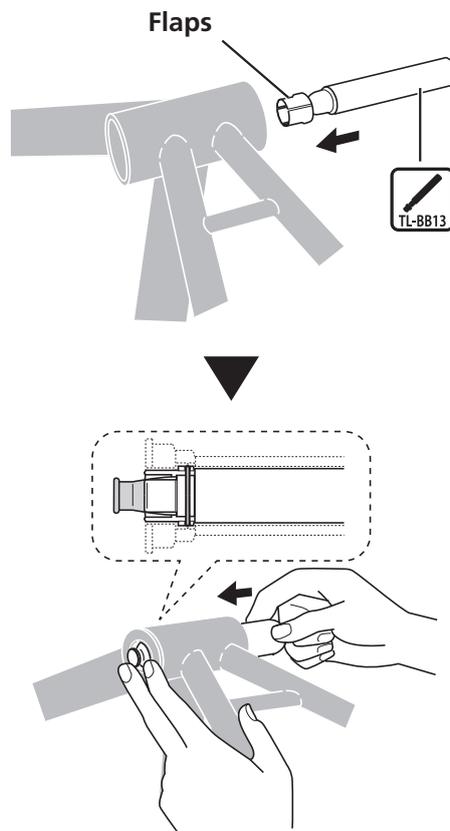
▶ Threaded bottom bracket

1. Perform the removal in the reverse order from "Installation" in "Installing/removing the bottom bracket."

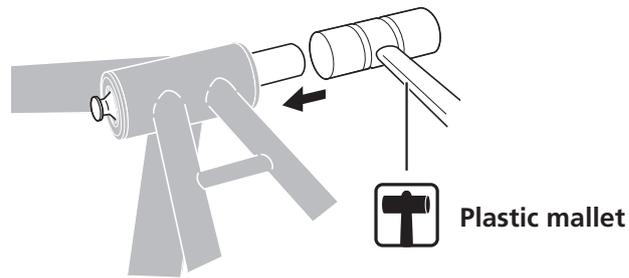
▶ Press-fit bottom bracket

1. Insert the SHIMANO original tool into the bottom bracket.

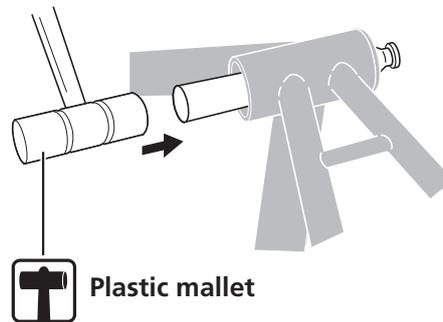
- (1) Extend the flaps to taper the tip of the SHIMANO original tool.
- (2) Insert the SHIMANO original tool from the opposite side of the adapter you wish to remove.
- (3) As shown in the figure, press down on the protruding portion of the tip with your hand to expand the flaps.
- (4) Push the tool in further while continuing to press down on the tip, until the flanges on the flaps engage with the adapter.



2. Tap the SHIMANO original tool with a plastic mallet to push out the adapter.



3. Remove the adapter on the opposite side in a similar manner.



NOTICE

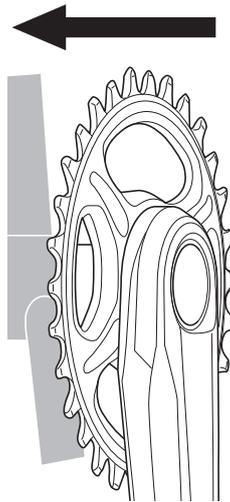
- Do not reuse adapters as they can be damaged during removal.

Installing/removing the cranks

Installation

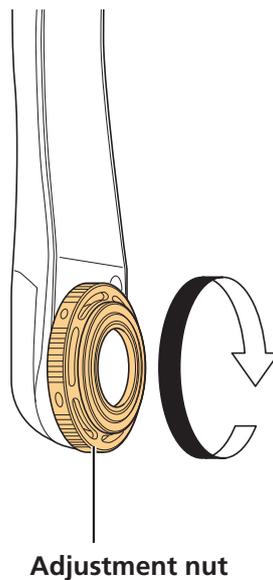
▶ FC-M9100/FC-M9120

1. Insert the right crank arm unit into the bottom bracket.



2. Completely tighten the adjustment nut of the left crank arm.

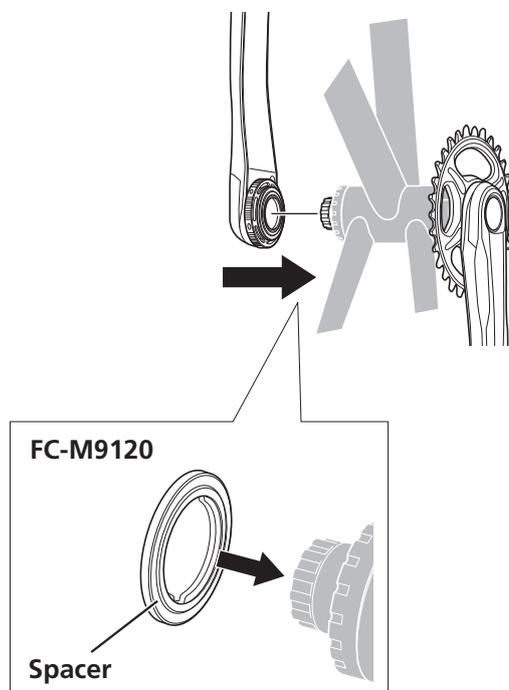
Turn in the direction shown in the figure to tighten it.



3. Set the left crank arm onto the axle of the right crank arm.

As shown in the figure, be sure to set the left and right crank arms so that they are aligned.

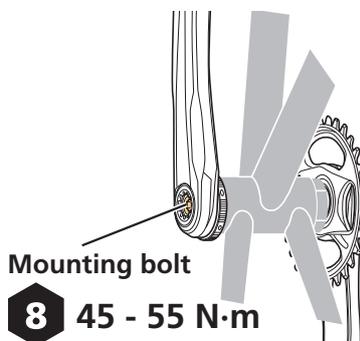
For FC-M9120, be sure to place a spacer between the left crank arm and bottom bracket.



NOTICE

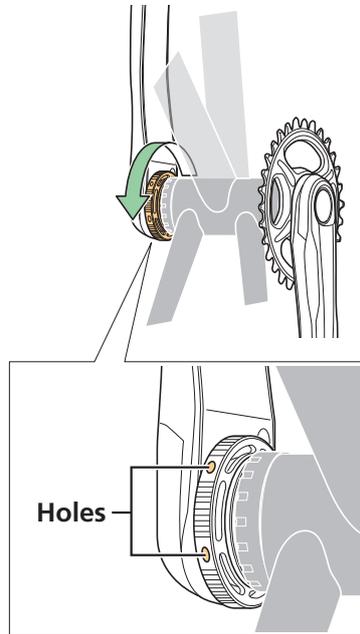
- When using FC-M9120, if the right crank arm and frame interfere, set the spacer between the right crank arm and bottom bracket instead of between the left crank arm and bottom bracket.

4. Tighten the mounting bolt of the left crank arm.



5. Turn the adjustment nut of the left crank arm to remove any looseness between the crank and bottom bracket.

- * Turn the adjustment nut directly by hand or by inserting a tool such as a thin hexagon wrench into one of the holes.

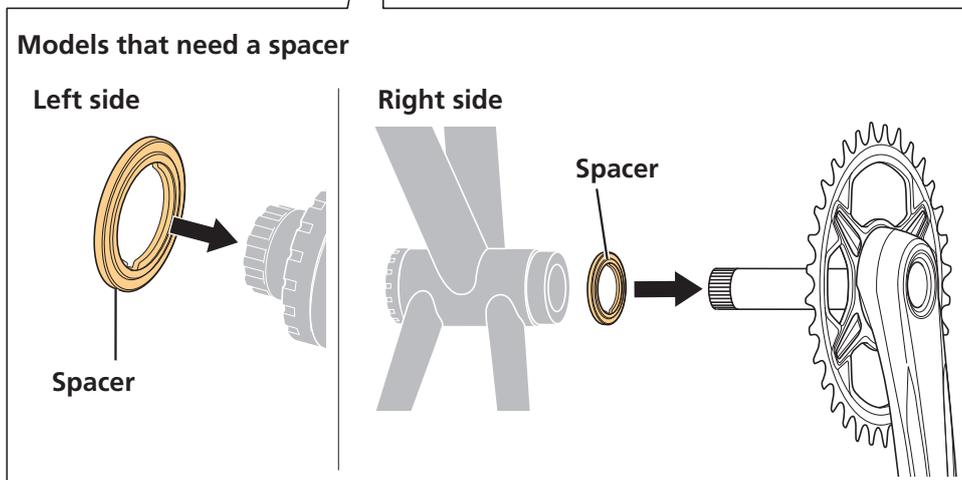
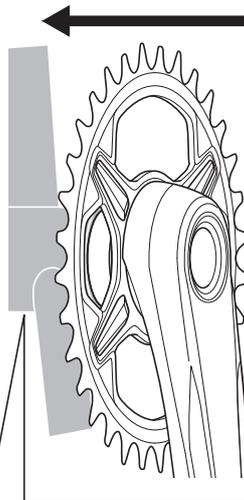


▶ **FC-M8100/FC-M8120/FC-M8130/FC-M7100/FC-M7120/FC-M7130/FC-MT610/FC-MT900**

1. Insert the right crank arm unit into the bottom bracket.

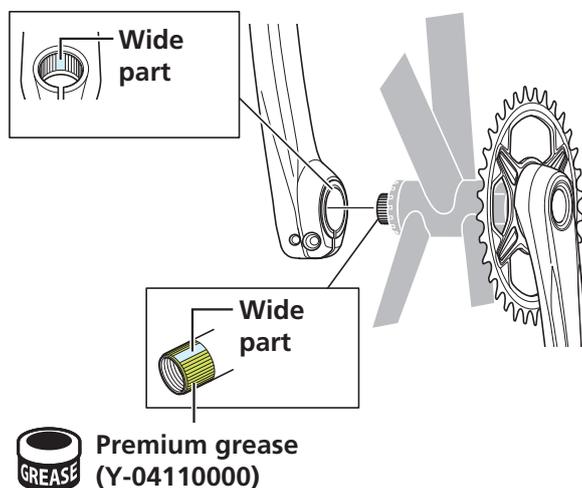
For the following models, be sure to place a spacer between the bottom bracket and the left and right crank arms.

FC-M8120/FC-M7120	3 mm spacer
FC-M8130/FC-M7130	4.5 mm spacer



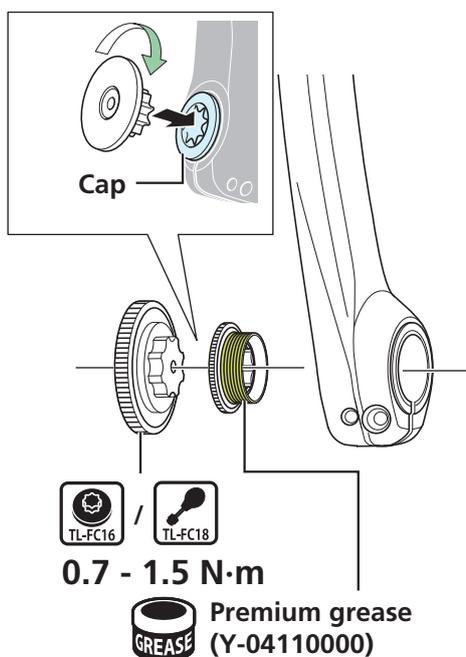
2. Set the left crank arm onto the axle of the right crank arm.

- (1) Apply grease to the axle of the right crank arm unit.
- (2) Align the wide part of the left crank arm and the wide part of the axle of the right crank arm unit.



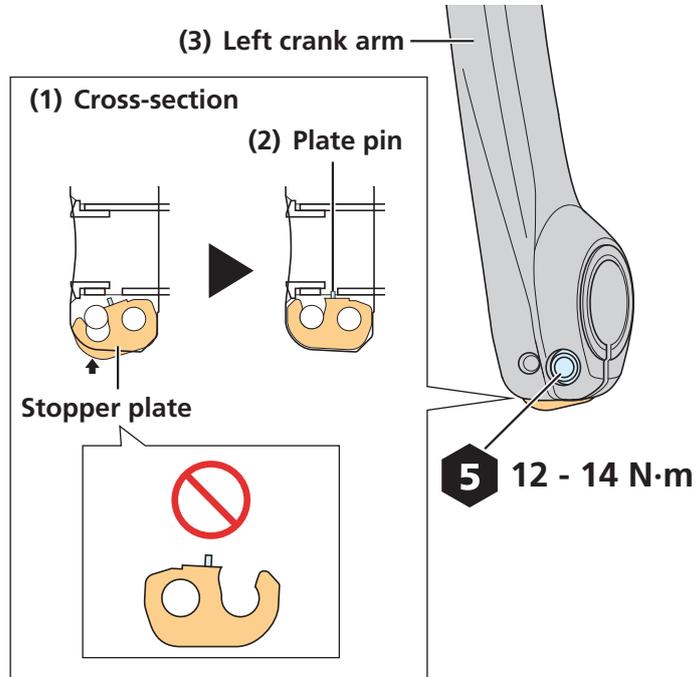
3. Install the cap.

- (1) Apply grease to the crank arm mounting bolt specified in the figure.
- (2) Tighten using the SHIMANO original tool.



4. Tighten and secure it using a bolt.

- (1) Set the stopper plate in the direction shown in the figure and push it in.
- (2) Check that the plate pin is securely inserted.
- (3) Tighten the left crank arm bolts alternately.

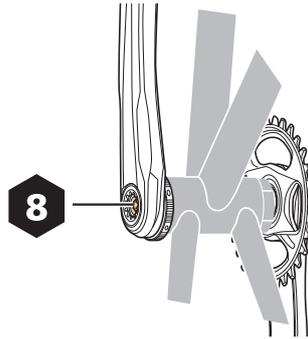


Removal

▶ FC-M9100/FC-M9120

1. Loosen the mounting bolt of the left crank arm.

As the mounting bolt is loosened, the left crank arm naturally detaches from the axle area of the right crank arm. For FC-M9120, remove the spacer.



2. Remove the right crank arm unit from the bottom bracket.

▶ FC-M8100/FC-M8120/FC-M8130/FC-M7100/FC-M7120/FC-M7130/FC-MT610/FC-MT900

1. Perform the removal in the reverse order from "Installation" in "Installing/removing the cranks."

MAINTENANCE

Replacing the chainring

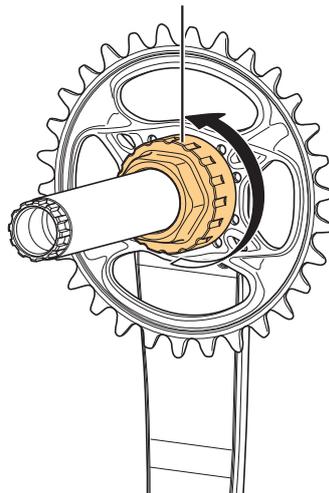
Perform the steps of the removal procedure for chainring replacement in the reverse order from the installation procedure.

Single gear types

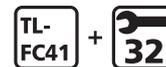
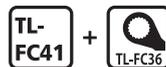
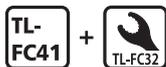
► FC-M9100/FC-M9120/FC-MT900/FC-M8100/FC-M8120/FC-M8130/FC-M7100/FC-M7120/FC-M7130

1. Remove the chainring from the crank arm.

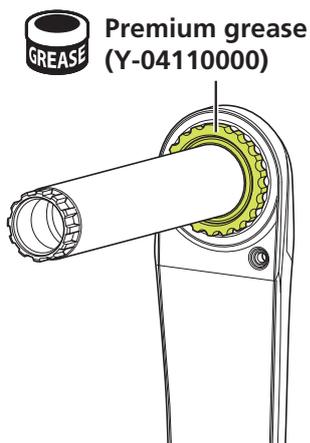
(Example)  + 



Tool combinations



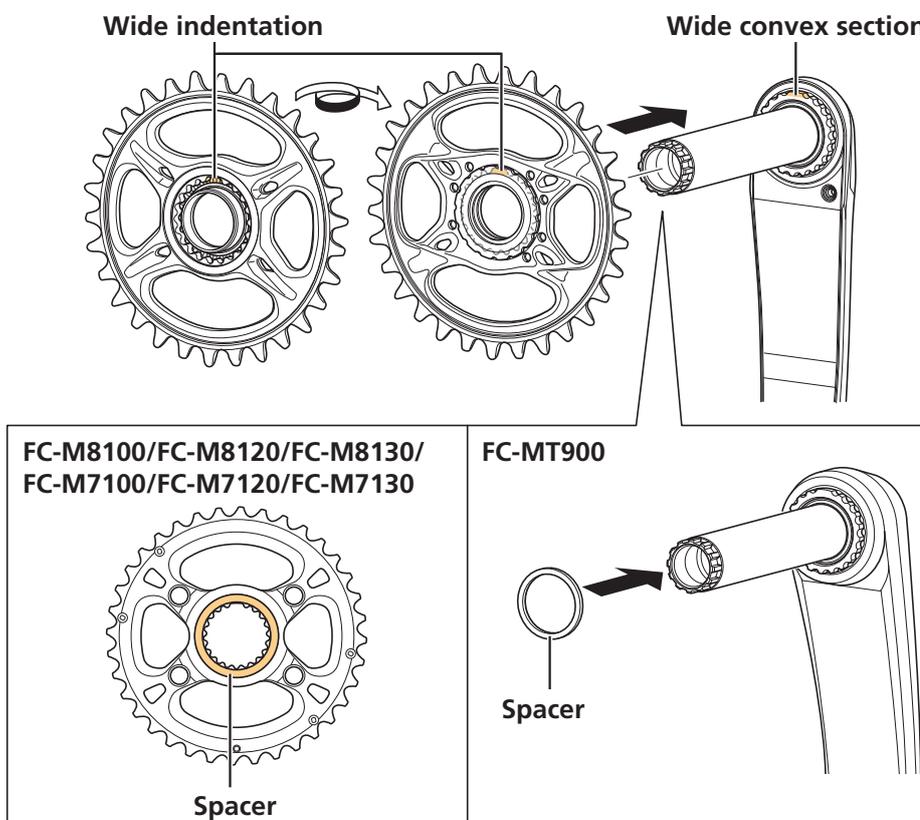
2. Apply grease to the inset portion of the crank arm.



3. Set the chainring on the crank arm.

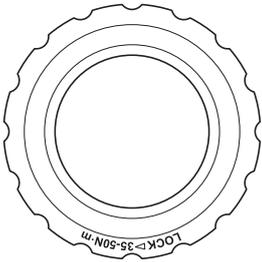
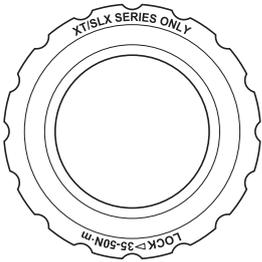
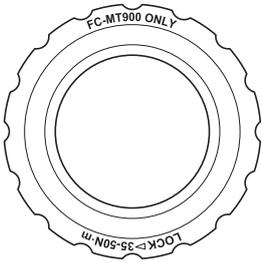
Set it so that the wide indentation on the inset portion of the chainring is aligned with the wide convex section of the crank arm.

- * When using FC-MT900, install a spacer between the crank arm and chainring.
- * When using FC-M8100/FC-M8120/FC-M8130/FC-M7100/FC-M7120/FC-M7130, this spacer is attached to the chainring.



NOTICE

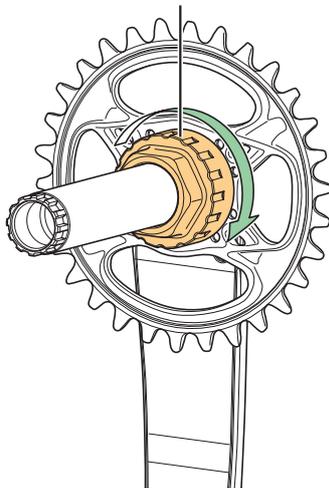
- The lock ring included with the DEORE XT M8100 series, SLX M7100 series, and FC-MT900 cannot be used with the XTR M9100 series.
The lock ring included with the XTR M9100 series can be used with the DEORE XT M8100 series, SLX M7100 series, and FC-MT900.
Use a compatible lock ring when replacing the chainring.

	Included with the XTR M9100 series (no series name mark)	Included with the DEORE XT M8100 series/SLX M7100 series	Included with FC-MT900
Lock ring			
Compatibility	The lock ring can be used with the DEORE XT M8100 series/SLX M7100 series/FC-MT900 too.	The lock ring cannot be used with the XTR M9100 series.	

4. Secure the chainring.

Tighten using the tool combinations specified in the following table.

(Example)  + 
35 - 50 N·m



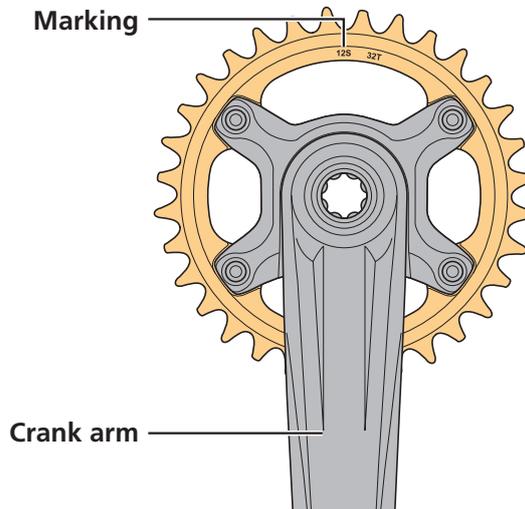
Tool combinations		
 + 	 + 	 + 

▶ FC-MT610

1. Remove the chainring from the crank arm.

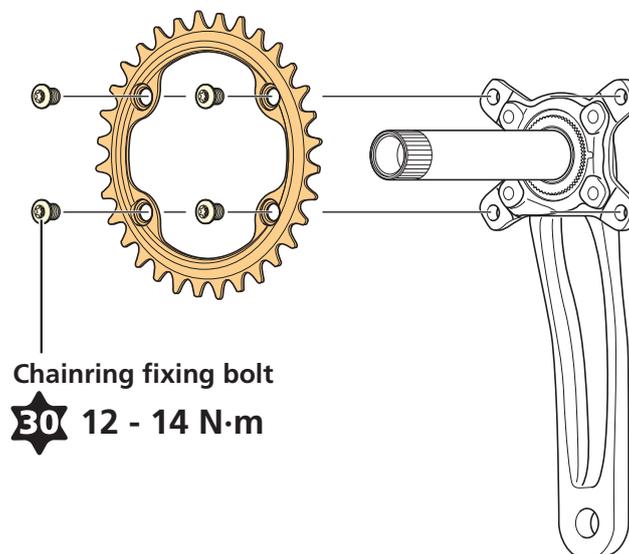
2. Set the chainring on the crank arm.

With the marked side facing outward, set the chainring.



3. Secure the chainring.

Tighten the fixing bolts.



Double gear types

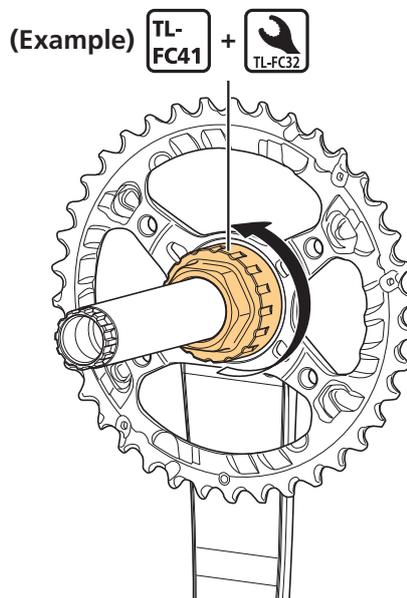
NOTICE

- Be sure to use the gear combination with the specified number of teeth. If other gears are used, the chain may fall between the gears and damage the gears.

Crank arm	Top	Low
FC-M9100	38T-BH	28T-BH
FC-M9120	38T-BH B	
FC-M8100	36T-BJ	26T-BJ
FC-M8120		
FC-M7100		
FC-M7120		
FC-M7120		

1. Remove the chainring from the crank arm.

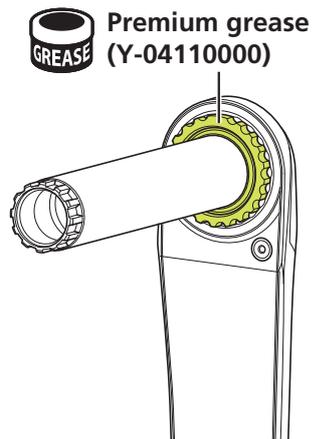
After removing the smallest chainring, remove the largest chainring as shown in the figure.



Tool combinations

 + 	 + 	 + 
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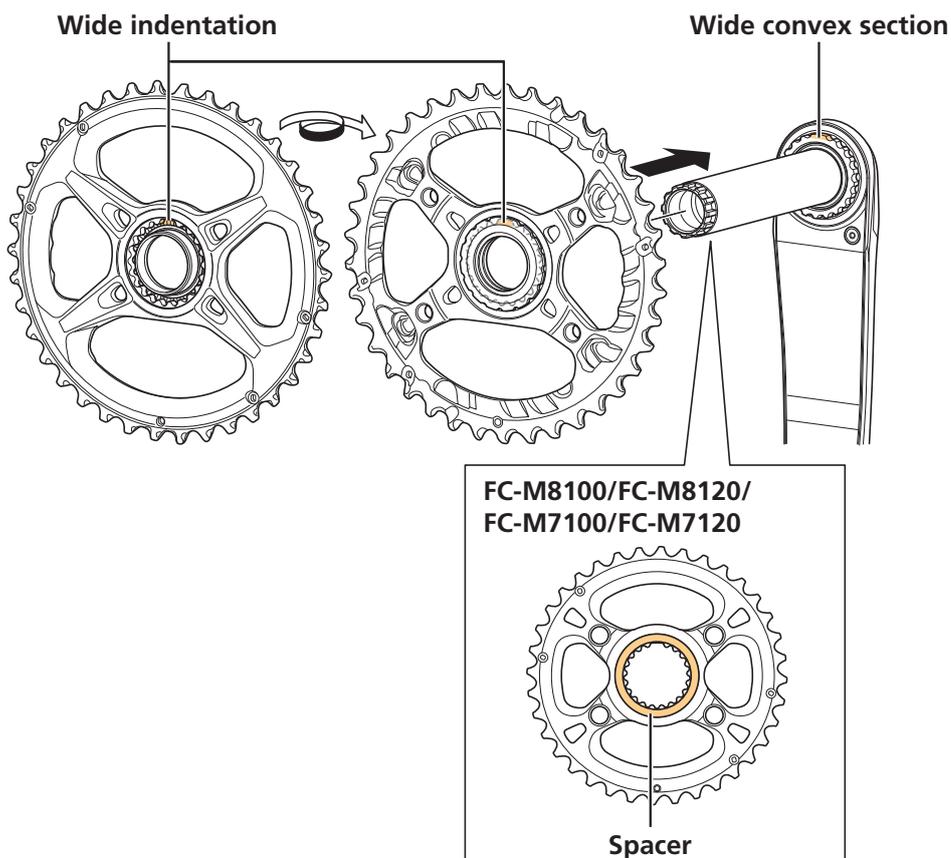
2. Apply grease to the inset portion of the largest chainring.



3. Set the largest chainring on the crank arm.

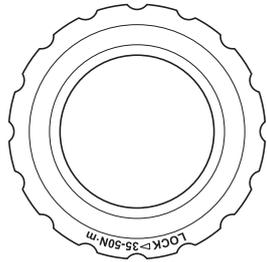
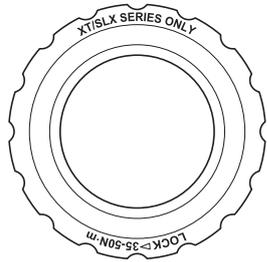
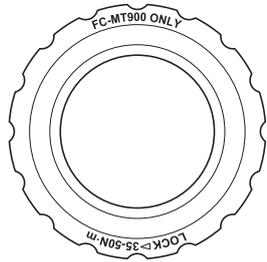
Set it so that the wide indentation on the inset portion of the largest chainring is aligned with the wide convex section of the crank arm.

* For FC-M8100/FC-M8120/FC-M7100/FC-M7120, the spacer is attached to the chainring.



NOTICE

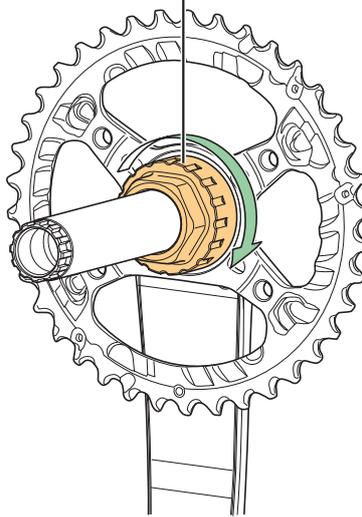
- The lock ring included with the DEORE XT M8100 series, SLX M7100 series, and FC-MT900 cannot be used with the XTR M9100 series. The lock ring included with the XTR M9100 series can be used with the DEORE XT M8100 series, SLX M7100 series, and FC-MT900. Use a compatible lock ring when replacing the chainring.

	Included with the XTR M9100 series (no series name mark)	Included with the DEORE XT M8100 series/SLX M7100 series	Included with FC-MT900
Lock ring			
Compatibility	The lock ring can be used with the DEORE XT M8100 series/SLX M7100 series/FC-MT900 too.	The lock ring cannot be used with the XTR M9100 series.	

4. Secure the largest chainring.

Tighten using the tool combinations specified in the following table.

(Example)  + 
35 - 50 N·m

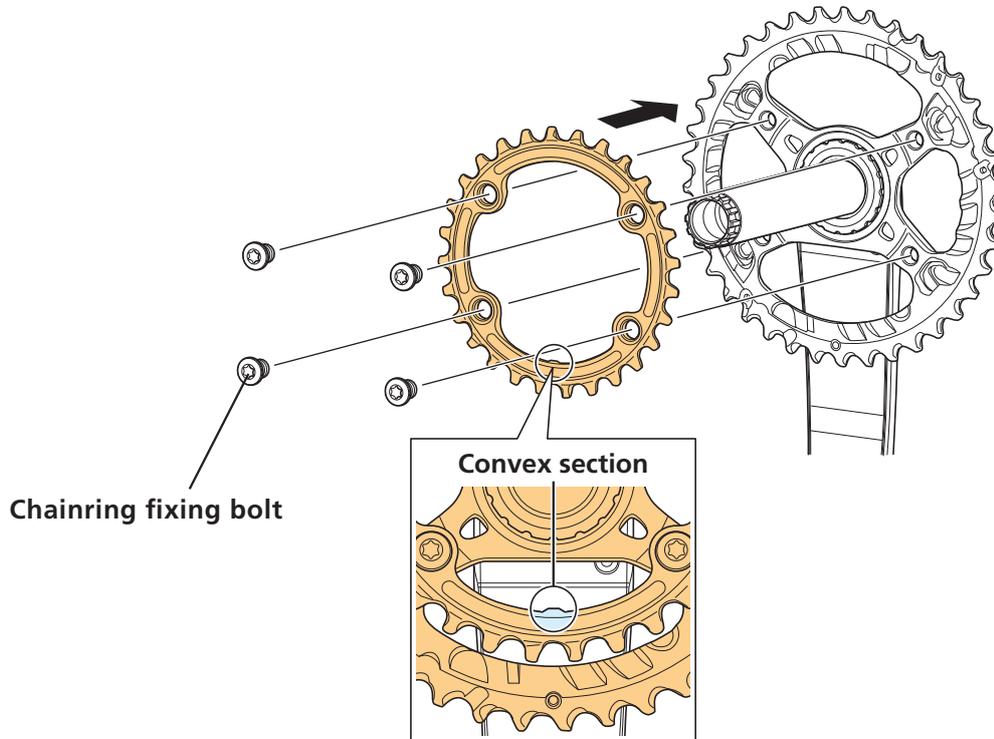


Tool combinations		
 + 	 + 	 + 

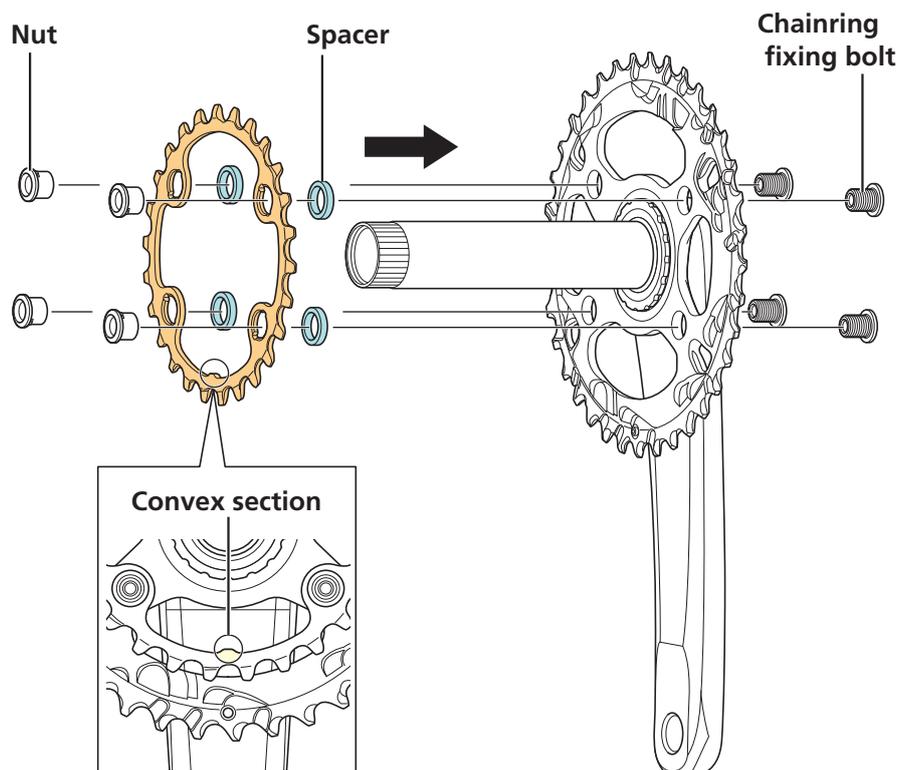
5. Set the smallest chainring.

With the marked side facing inward, set the smallest chainring so that the convex section is positioned under the crank arm.

FC-M9100/FC-M9120



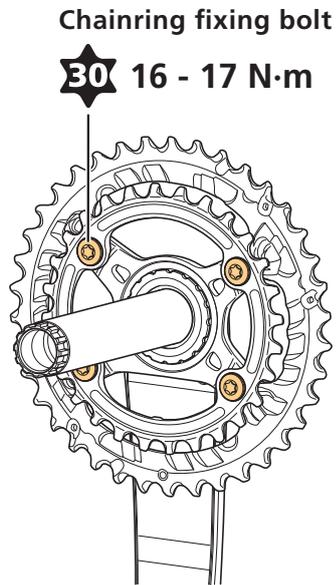
FC-M8100/FC-M8120/FC-M7100/FC-M7120



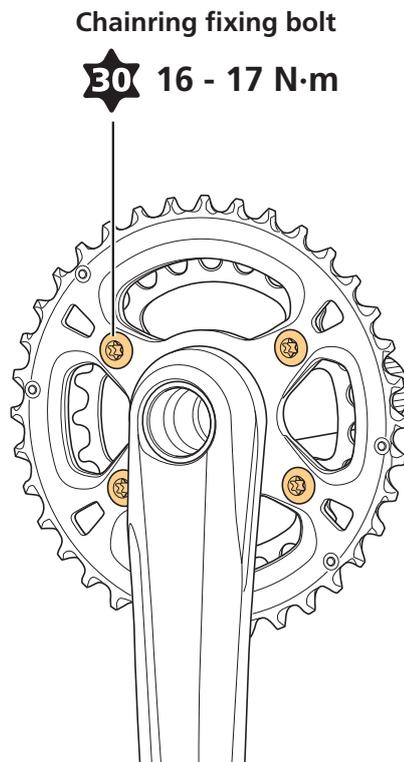
6. Secure the smallest chainring.

Tighten using the SHIMANO original tool.

FC-M9100/FC-M9120



FC-M8100/FC-M8120/FC-M7100/FC-M7120



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Please note: specifications are subject to change for improvement without notice. (English)

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