Dealer's Manual

Hub roller brake

BR-C6000
BR-C3000
BR-C3010
BR-IM81
BR-IM86
BR-IM31
BR-IM35
BL-C6000
BL-C6010
BL-IM60-A
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<tr>
<td>Internal hub gear</td>
<td>SG-C6010-8R&lt;br&gt;SG-C6000-8R</td>
<td>SG-C3000-7R&lt;br&gt;SG-5R30&lt;br&gt;SG-5R35</td>
<td>SG-3R40</td>
<td></td>
</tr>
<tr>
<td>Brake lever</td>
<td>BL-C6010&lt;br&gt;BL-IM60-A</td>
<td></td>
<td>BL-IM45&lt;br&gt;BL-IM65&lt;br&gt;BL-IM60&lt;br&gt;BL-C6000</td>
<td></td>
</tr>
<tr>
<td>Hub roller brake</td>
<td>BR-C3000&lt;br&gt;BR-C3010&lt;br&gt;BR-C6000</td>
<td></td>
<td>BR-IM31&lt;br&gt;BR-IM35&lt;br&gt;BR-IM81&lt;br&gt;BR-IM86</td>
<td></td>
</tr>
<tr>
<td>Brake cable</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
IMPORTANT NOTICE

• This dealer’s manual is intended primarily for use by professional bicycle mechanics. Users who are not professionally trained for bicycle assembly should not attempt to install the components themselves using the dealer’s manuals. If any part of the information on the manual is unclear to you, do not proceed with the installation. Instead, contact your place of purchase or a local bicycle dealer for their assistance.
• Make sure to read all instruction manuals included with the product.
• Do not disassemble or modify the product other than as stated in the information contained in this dealer’s manual.
• All dealer’s manuals and instruction manuals can be viewed on-line on our website (http://si.shimano.com).
• Please observe the appropriate rules and regulations of the country, state or region in which you conduct your business as a dealer.

For safety, be sure to read this dealer’s manual thoroughly before use, and follow it for correct use.

The following instructions must be observed at all times in order to prevent personal injury and physical damage to equipment and surroundings. The instructions are classified according to the degree of danger or damage which may occur if the product is used incorrectly.

⚠️ DANGER
Failure to follow the instructions will result in death or serious injury.

⚠️ WARNING
Failure to follow the instructions could result in death or serious injury.

⚠️ CAUTION
Failure to follow the instructions could cause personal injury or physical damage to equipment and surroundings.
WARNING

• When installing components, be sure to follow the instructions that are given in the instruction manuals. It is recommended that you use only genuine Shimano parts. If parts such as bolts and nuts become loose or damaged, the bicycle may suddenly fall over, which may cause serious injury. In addition, if adjustments are not carried out correctly, problems may occur, and the bicycle may suddenly fall over, which may cause serious injury.

• Be sure to wear safety glasses or goggles to protect your eyes while performing maintenance tasks such as replacing parts.

• After reading the dealer's manual thoroughly, keep it in a safe place for later reference.

Be sure to also inform users of the following:

• Each bicycle's brake system may handle slightly differently depending on the model. Therefore, be sure to learn the proper braking technique (including brake lever pressure and bicycle control characteristics) and operation of your bicycle. Improper use of your bicycle's brake system may result in loss of control or an accident, which could also lead to severe injury. For proper operation, consult your professional bicycle dealer or the bicycle's owner's manual. It is also important to practice riding and your braking technique, etc.

• If the front brake is applied too strongly, the wheel may lock and the bicycle may fall forward, and serious injury may result.

• The hub of the Shimano front Inter-M brake has a built-in power modulator. This system controls the braking force so that excessive force is not applied if the braking force reaches the specified value. If the hub is not equipped with the power modulator, the braking force may be excessively applied. For this reason, we recommend using the Shimano front Inter-M brake body and the hub as a set. Noise is generated by the operation of the power modulator when the brake is applied, but this is not a sign of a malfunction.

• Never tighten the inner cable fixing bolt with it attached to your bicycle. Doing so may cause the inner cable fixing bolt to detach.

• If using the hub roller brakes in combination with a suspension fork, care must be taken when selecting the suspension fork to use. Please consult with the shop or the bicycle manufacturer. If an incorrect type of suspension fork is selected, it could prevent the suspension fork from functioning properly because of overheating during braking or lack of strength in the fork, which could result in an accident.
• The brake levers are equipped with a mode switching mechanism to make them compatible with cantilever brakes and roller brakes or V-BRAKE brakes with power modulator. (BL-C6010 / BL-IM60-A is compatible with roller brakes or V-BRAKE brakes with power modulator. Please note that it is not compatible with cantilever brakes.)

*If the incorrect mode is selected it may cause either excessive or insufficient braking force to occur, which could result in dangerous accidents. Be sure to select the mode in accordance with the instructions given in the table below.*

<table>
<thead>
<tr>
<th>Mode position</th>
<th>Applicable brake</th>
</tr>
</thead>
<tbody>
<tr>
<td>C</td>
<td>• Cantilever brakes</td>
</tr>
<tr>
<td>R</td>
<td>• Roller brakes</td>
</tr>
</tbody>
</table>

For BL-C6010 / BL-IM60-A

<table>
<thead>
<tr>
<th>Mode position</th>
<th>Applicable brake</th>
</tr>
</thead>
<tbody>
<tr>
<td>R</td>
<td>• Roller brakes</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Mode position</th>
<th>Applicable brake</th>
</tr>
</thead>
<tbody>
<tr>
<td>V</td>
<td>• V-BRAKE brakes with power modulator</td>
</tr>
</tbody>
</table>

Use the brake levers with mode switching mechanism in the combinations given above.

• When installing components, be sure to follow the instructions that are given in the instruction manuals. It is recommended that you use only genuine Shimano parts. If parts such as bolts and nuts become loose or damaged, the bicycle may suddenly fall over, which may cause serious injury.

• Always make sure that the front and rear brakes are working correctly before you ride the bicycle.

• If the road surface is wet, the tires will skid more easily. If the tires skid, you may fall off the bicycle. To avoid this, reduce your speed and apply the brakes early and gently.

• Check that the wheels are fastened securely before riding the bicycle. If the wheels are loose in any way, they may come off the bicycle and serious injury may result.

• After reading the dealer’s manual thoroughly, keep it in a safe place for later reference.

For Installation to the Bicycle, and Maintenance:

• When securing the brake arm to the frame, be sure to use a brake arm clip that matches the size of the chainstay, and securely tighten them with the clip screw and clip nut to the specified tightening torque. Use a lock nut with a nylon insert (self-locking nut) for the clip nut. It is recommended that standard Shimano parts be used for the clip screw, clip nut and brake arm clip.

If the clip nut comes off the brake arm, or if the clip screw or brake arm clip becomes damaged, the brake arm may rotate on the chainstay and cause the handlebars to jerk suddenly, or the bicycle wheel may lock and the bicycle may fall over, causing serious injury.
Be sure to also inform users of the following:

- If any of the following occur while using the brakes, stop riding immediately and ask the place of purchase to carry out inspection and repairs.
  1) If an abnormal noise is heard when the brakes are applied
  2) If the braking force is abnormally strong
  3) If the braking force is abnormally weak

In the case of 1) and 2), the cause might be not enough brake grease, so ask the place of purchase to grease the mechanism with special roller brake grease.

- If the brake is used frequently, the area around the brake may become hot. Do not touch the area around the brake for at least 30 minutes after you finish riding the bicycle.

- Avoid continuous application of the brakes when riding down long slopes, as this will cause the internal brake parts of the Shimano Inter-M brake system to become very hot, and this may weaken braking performance. It may also cause a reduction in the amount of brake grease inside the brake, and this can lead to problems such as abnormally sudden braking. The design of the Shimano Inter-M brake system has been carried out based on standards such as ISO (4210) and DIN (79100-2). These standards specify the performance for an overall weight of 100 kg. However, BR-C6000 is designed with the overall weight assumed to be 130 kg. If the overall weight exceeds 100 kg (130 kg for BR-C6000), the braking force provided by the system may be insufficient for correct braking, and durability of the system may also be reduced.

- The front Inter-M brake system should only be installed to the left side of a bicycle which is 26 inch" or larger.
  If it is used on a bicycle which is smaller than 26 inch", the braking force may be too great, which could cause accidents.

- In order to get the best performance from the Shimano front Inter-M brake, be sure to use Shimano brake cables and brake levers as a set.
  (http://productinfo.shimano.com/lineupchart.html) (The amount of movement of the inner cable must be: 21.5 mm (when using BL-C6010) / 16.5 mm (when using BL-C6000 / BL-IM60 / BL-IM65 / BL-IM45) or more when the brake lever is pressed. If it is less than 21.5 mm / 16.5 mm, braking performance will suffer, and the brakes may fail to work.)

- If the brake cable becomes rusted, braking performance will suffer. If this happens, replace the brake cable with a genuine Shimano brake cable and re-check the braking performance.

- The brake unit and front hub unit should never be disassembled. If they are disassembled, they will no longer work properly.

NOTE

- Use a wheel with 3x or 4x spoke lacing. Cannot be used with wheels with radial lacing. Otherwise, the spokes or the wheel may be damaged, or noise may occur when braking.

- The front Inter-M brake is different from conventional band brakes in that the inside of the brake drum is filled with grease. This may cause the turning of the tire to be slightly heavier than usual (particularly in cold weather).

- If you apply the front Inter-M brake strongly while the bicycle is stopped and then shake the wheel, you will notice that there is a small amount of gap in the brakes. This is normal, and will not cause any problems at all while riding.
• To check the amount of looseness in the head parts, grasp the middle of the handlebar and one of the front forks as shown in the illustration, and then move the head parts back and forth in the directions indicated by the arrows. Moreover, because the brakes give a small amount of gap if you apply the brakes fully and shake the wheel as described above, this will make it more difficult to check the looseness in the head parts.

• Products are not guaranteed against natural wear and deterioration from normal use and aging.
• For maximum performance we highly recommend Shimano lubricants and maintenance products.

The actual product may differ from the illustration because this manual is intended chiefly to explain the procedures for using the product.
INSTALLATION

List of tools to be used

The following tools are required to assemble the product.

<table>
<thead>
<tr>
<th>Tool</th>
<th>Tool</th>
</tr>
</thead>
<tbody>
<tr>
<td>Adjustable wrench</td>
<td>5 mm Allen key</td>
</tr>
<tr>
<td>15 mm spanner</td>
<td>Screwdriver #1</td>
</tr>
<tr>
<td>10 mm spanner</td>
<td></td>
</tr>
</tbody>
</table>

Mode switching

1. Use the screwdriver #1 to loosen the screw.

2. Align the mode position with the C-R position.
**Installation of the lever**

![Diagram of lever installation](image)

- **Clamp bolt (A)**
- **Grip (B)**
- **5 mm Allen key (C)**

<table>
<thead>
<tr>
<th>Tightening torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 - 8 N·m</td>
</tr>
<tr>
<td>{53 - 69 in. lbs.}</td>
</tr>
</tbody>
</table>

**Installing the Inter-M brake to the hub body**

![Diagram of brake installation](image)

Engage the serrations on the hub body (B) with the serrations on the Inter-M brake (A), and then provisionally tighten the brake unit fixing nut or the brake unit fixing washer.

- **Inter-M brake (A)**
- **Hub body (B)**

**Tech Tips**

- Brake unit fixing nut
- Brake unit fixing washer
**Installation of the hub to the frame**

The hub installation is an example. Also refer to the manual for the hub.

### Rear side

Mount the chain on the sprocket, and then set the hub axle (A) into the dropouts (B).

![Diagram](image.png)

### 1

Place the non-turn washers onto the right side and left side of the hub axle.

At this time, turn the cassette joint (E) so that the projecting parts of the non-turn washers fit into the grooves of the dropouts (D). If this is done, the cassette joint can be installed so that it is almost parallel to the chainstay (F).

### 2

<table>
<thead>
<tr>
<th>Dropouts</th>
<th>Non-turn washer</th>
<th>Mark/Color</th>
<th>Size</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Right</td>
<td>Left</td>
<td></td>
</tr>
<tr>
<td>Standard</td>
<td>5R/Yellow</td>
<td>5L/Brown</td>
<td>(\Theta \leq 20^\circ)</td>
</tr>
<tr>
<td></td>
<td>7R/Black</td>
<td>7L/Gray</td>
<td>(20^\circ \leq \Theta \leq 38^\circ)</td>
</tr>
<tr>
<td>Reversed</td>
<td>6R/Silver</td>
<td>6L/White</td>
<td>(\Theta = 0^\circ)</td>
</tr>
<tr>
<td>Reversed (full chain case)</td>
<td>5R/Yellow</td>
<td>5L/Brown</td>
<td>(\Theta = 0^\circ)</td>
</tr>
<tr>
<td>Vertical</td>
<td>8R/Blue</td>
<td>8L/Green</td>
<td>(\Theta = 60^\circ - 90^\circ)</td>
</tr>
</tbody>
</table>

**Note:** vertical: excluding the coaster specifications

### NOTE

When installing a part such as a mudguard stay to the hub axle, install in the order shown in the illustration below.

![Diagram](image.png)

### TECH TIPS

- Use whichever non-turn washers match the shape of the dropouts. Different non-turn washers are used at the left and right sides.
- The projecting parts should be on the dropouts side.
- Install the non-turn washers so that the projecting parts are securely in the dropouts grooves on either side of the hub axle.

**Mark**

![Mark](image.png)

To be continued on next page
3. Attach the brake arm of the Inter-M brake to the chainstay with the brake arm clip (J).

Then temporarily fix the clip screw (K) and clip nut (I) by lightly tightening them.

Check that the brake unit is firmly secured to the hub body with the brake unit fixing nut or brake unit fixing washer (H).

**NOTE**

If the hub nuts are cap nuts, use a frame with dropouts that are at least 7 mm thick.

4. Pull the wheel towards the rear to adjust the chain tension and align the wheel with the frame center.

5. Temporarily tighten the hub nut strongly.

6. Slightly loosen the hub nut.

Fully tighten the brake unit fixing nut.

**Tightening torque**

<table>
<thead>
<tr>
<th>Metric</th>
<th>Inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 - 25 N-m</td>
<td>175 - 218 in. lbs.</td>
</tr>
</tbody>
</table>

7. Take up the slack in the chain and secure the wheel to the frame with the hub nut (L).

**Tightening torque**

<table>
<thead>
<tr>
<th>Metric</th>
<th>Inch</th>
</tr>
</thead>
<tbody>
<tr>
<td>30 - 45 N-m</td>
<td>263 - 393 in. lbs.</td>
</tr>
</tbody>
</table>

**NOTE**

Check that the wheel is fixed securely to the frame with the hub nuts.

To be continued on next page
Fix the brake arm (M) securely to the chainstay (N) with the brake arm clip (O).

Check that the brake arm is securely fastened to the chainstay by the brake arm clip.

If it is not installed correctly, braking performance will suffer.

**Tightening torque**

<table>
<thead>
<tr>
<th></th>
<th>2 - 3 N·m</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(18 - 26 in. lbs.)</td>
</tr>
</tbody>
</table>

**NOTE**

If excessive force is applied to the brake arm to secure it, the wheel will make noise and become difficult to turn. Make sure that you don’t apply excessive force when installing.

**TECH TIPS**

- When installing the arm clip, securely tighten the clip bolt while holding the clip nut with a 10 mm spanner.
- After installing the brake arm clip, check that the clip bolt protrudes about 2 - 3 mm (4 mm for BR-IM31/35) from the surface of the clip nut.

---

(M) Brake arm  
(N) Chainstay  
(O) Brake arm clip

---

Brake arm  
Clip screw  
(Ø6 × 16 mm)  
Clip nut  
Brake arm clip  
About 2 - 3 mm
Front side

<For quick release type>

1. Check that the front brake unit (A) is firmly secured to the hub with the brake unit fixing nut (B).

   - (a) For quick release type: With notches. (The side with notches is the front.)
   - For hub nuts: Without notches.

2. Check that the hub axle (C) is touching the back of the fork end, and that the end of the brake arm is protruding 11 mm or more from the brazed-on bracket (D) of the front fork. Check also that the wheel is firmly secured to the frame with the quick release or the hub nut.

   - (b) Touching
   - (c) 11 mm or more
   - (d) For quick release type: Secure the cam lever of the quick release firmly.

<For nut type>

1. Check that the hub axle (E) is touching the back of the fork end, and that the end of the brake arm is protruding 11 mm or more from the brazed-on bracket (D) of the front fork. Check also that the wheel is firmly secured to the frame with the quick release or the hub nut.

   - (b) Touching
   - (c) 11 mm or more
   - (d) For quick release type: Secure the cam lever of the quick release firmly.

   - (E) Hub nut

**Tightening torques**

<table>
<thead>
<tr>
<th>Component</th>
<th>Torque</th>
<th>Units</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brake unit fixing nut</td>
<td>15 - 20 N·m</td>
<td>132 - 174 in. lbs.</td>
</tr>
<tr>
<td>Hub axle</td>
<td>5 - 7.5 N·m</td>
<td>44 - 65 in. lbs.</td>
</tr>
<tr>
<td>Hub nut</td>
<td>20 - 25 N·m</td>
<td>175 - 218 in. lbs.</td>
</tr>
</tbody>
</table>
### Installation of the brake cable

#### Rear side

1. **After checking that the adjustment bolt (B) and adjustment nut (A) are fully tightened, insert the outer holder unit (C) into the inner cable in the direction shown in the illustration.**

   - (A) Adjustment nut
   - (B) Adjustment bolt
   - (C) Outer holder unit

2. **After checking that the marking of the back side of the inner cable fixing bolt unit (D) is "R", pass the inner cable through the hole of the inner cable fixing bolt unit.**

   - (a) "R" marking
   - (D) Inner cable fixing bolt unit

3. **Place the components as shown in the following figure and tighten the inner cable fixing nut (E). Use the TL-IM21 (F) to tighten the inner cable fixing nut as shown in the illustration.**

   - (b) 99 mm
   - (E) Inner cable fixing nut
   - (F) TL-IM21

<table>
<thead>
<tr>
<th>Tightening torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>6 - 8 N·m</td>
</tr>
<tr>
<td>{53 - 69 in. lbs.}</td>
</tr>
</tbody>
</table>

**NOTE**

- After tightening, check that the orientations of the inner cable fixing nut and inner cable are correct as shown in the illustration.

- Never tighten the inner cable fixing bolt with it attached to brake. The orientations of the inner cable fixing nut and inner cable will become improper as shown in the illustration, which may cause the inner cable fixing bolt to detach from the brake body.
4. Align the red mark on the inner cable fixing washer (H) so that it faces in the direction of the groove in the winder unit (G), and then insert the inner cable fixing bolt unit (I) and push it into the groove in the winder unit as far as it will go.

5. Route the inner cable (J) along the groove in the winder unit (K).

6. Insert the outer holder unit (M) into the hole of the brake arm (L) from underneath and slide it to the lower section of the hole.

7. After checking that the outer holder unit (O) is inserted as far as it will go into the brake arm hole, install the inner end cap (N).

8. Turn the cable adjustment bolt (P) to tighten the inner cable.
After pressing the lever, check that the red marks on the inner cable fixing washer with the inner cable mounting bolt unit press-fit into the winder unit are in the right direction as shown in the illustration.

(d) Red

**Tech Tips**

When detaching the cable, perform in reverse order.

---

**Front Side**

1. After checking that the adjustment bolt (B) and adjustment nut (A) are fully tightened, insert the outer holder unit (C) into the inner cable in the direction shown in the illustration.

   (A) Adjustment nut
   (B) Adjustment bolt
   (C) Outer holder unit

2. After checking that the marking of the back side of the inner cable fixing bolt unit (D) is “F”, pass the inner cable through the hole of the inner cable fixing bolt unit.

   (a) Markings “F”
Place the components as shown in the following figure and tighten the inner cable fixing nut (E).

Use the TL-IM21 (F) to tighten the inner cable fixing nut as shown in the illustration.

- **(b)** 109 mm
- **(c)** For BR-IM86
- **(d)** 101 mm

**NOTE**
- After tightening, check that the orientations of the inner cable fixing nut and inner cable are correct as shown in the illustration.
- Never tighten the inner cable fixing bolt with it attached to brake. The orientations of the inner cable fixing nut and inner cable will become improper as shown in the illustration, which may cause the inner cable fixing bolt to detach from the brake body.

**Tightening torque**

<table>
<thead>
<tr>
<th></th>
<th>6 - 8 N·m</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 mm</td>
<td>53 - 69 in. lbs.</td>
</tr>
</tbody>
</table>

Align the red mark on the inner cable fixing washer (H) so that it faces in the direction of the groove in the winder unit (G), and then insert the inner cable fixing bolt unit (I) and push it into the groove in the winder unit as far as it will go.

**NOTE**
- After tightening, check that the orientations of the inner cable fixing nut and inner cable are correct as shown in the illustration.
- Never tighten the inner cable fixing bolt with it attached to brake. The orientations of the inner cable fixing nut and inner cable will become improper as shown in the illustration, which may cause the inner cable fixing bolt to detach from the brake body.

**Tightening torque**

<table>
<thead>
<tr>
<th></th>
<th>6 - 8 N·m</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 mm</td>
<td>53 - 69 in. lbs.</td>
</tr>
</tbody>
</table>

Insert the inner cable fixing bolt unit and push it into the groove in the winder unit as far as it will go.

Route the inner cable (K) along the groove in the winder unit (J).
6. Hook the inner cable (M) over the cable hook (L).

7. Insert the outer holder unit (O) into the hole of the brake arm (N) from underneath and slide it to the lower section of the hole.

8. After checking that the outer holder unit (Q) is inserted as far as it will go into the guide slot in the brake arm, install the inner end cap (P). Then, set the inner end cap so that it does not touch the fin or the spokes.

9. Turn the cable adjustment bolt (R) to tighten the inner cable.

10. After pressing the lever, check that the red marks on the inner cable fixing washer with the inner cable mounting bolt unit press-fit into the winder unit are in the right direction as shown in the illustration.

**TECH TIPS**

Installation of the brake cable can be completed by the above procedure. When detaching the cable, perform in reverse order.
**INSTALLATION**

**Installation of the brake cable**

*<For BR-IM31/35>*

1. Place the cable adjusting bolt (A) so that it is 13 – 15 mm from the end of the outer casing holder (B), and then pass the inner cable through the cable adjusting bolt and then through the hole in the inner cable fixing bolt (C).

   (a) Should be 13 – 15 mm

2. Check that both ends of the outer casing are securely inserted into the cable adjusting bolts (D) of both the brake lever and brake arm.

   (b) Both ends of the outer casing should be securely inserted.

3. Push the link back until it stops. Then, while pulling the inner cable to apply the full amount of tension to the cable, tighten the inner cable fixing nut (E).

   (E) Inner cable fixing nut

   **Tightening torque**

   | 6 - 8 N·m |
   |{53 - 69 in. lbs.}|

**NOTE**

The inner cable has to be set so that it passes under the link, as shown in the illustration (c).
**ADJUSTMENT**

### Adjusting the brake cable

**Rear side**

<table>
<thead>
<tr>
<th>Step</th>
<th>Description</th>
</tr>
</thead>
</table>
| 1    | ![Diagram](image1.png)  
After checking that the wheel does not easily turn while the brake cable is being pulled, depress the brake lever about 10 times as far as the grip in order to run in the brake cable.  
(a) Depress about 10 times |
| 2    | ![Diagram](image2.png)  
Turn the cable adjustment bolt (A) of the brake unit or brake lever so that there is a 15 mm gap (b) (11 mm for BL-C6010) in the brake lever.  
(The amount of brake lever gap is the distance from the position where the brake lever is not operated to the position where a force is felt suddenly when the brake lever is pulled.) |
| 3    | ![Diagram](image3.png)  
After depressing the brake lever to check the braking performance, secure the cable adjustment bolt with the cable adjustment nut (B). |

**NOTE**

If the brake cable is not run in, it will need to be adjusted again after only a short period of use.

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>(A) Cable adjustment bolt</td>
<td></td>
</tr>
<tr>
<td>(B) Cable adjustment nut</td>
<td></td>
</tr>
</tbody>
</table>

**Tightening torque**

<table>
<thead>
<tr>
<th>Torque Type</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 - 2 N·m</td>
<td>(9 - 17 in. lbs.)</td>
</tr>
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</table>
1. After checking that the wheel does not easily turn while the brake cable is being pulled, depress the brake lever about 10 times as far as the grip in order to run in the brake cable.

   (a) Depress about 10 times

2. Turn the cable adjustment bolt (A) of the brake unit or brake lever so that there is a 15 mm gap (b) (11 mm for BL-C6010) in the brake lever.

   (A) Cable adjustment bolt

   (b) Cable adjustment bolt

   (15 mm gap)

   (11 mm gap)

   (The amount of brake lever gap is the distance from the position where the brake lever is not operated to the position where a force is felt suddenly when the brake lever is pulled.)

3. After depressing the brake lever to check the braking performance, secure the cable adjustment bolt with the cable adjustment nut (B).

   (B) Cable adjustment nut

   (Tightening torque)

   | 1 - 2 N-m |
   | (9 - 17 in. lbs.) |

   (10 mm)

   (18 mm)

   (10 mm)

   (18 mm)
MAINTENANCE
Before applying grease for roller brakes (B), remove the grease hole cap (A) and press-fit the tube into the back of the hole 12 mm or more. Apply an appropriate amount of grease (approx. 5 g) while turning the wheel slowly.

After application, check that braking is properly applied and that no abnormal noise is heard.

(a) For BR-C6000/C3000/C3010
(b) For BR-IM31/35