

# SERVICE INSTRUCTION

## Shimano 105 Front Chainwheel



NEW  
**SHIMANO  
105**

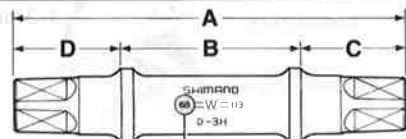
- **FC-1050/FC-1051**  
Front chainwheel
- **BB-1050**  
Bottom bracket assembly

Before use, read these instructions carefully, and follow them for correct use.

### Specifications

- Weight : FC-1050/FC-1051... 690g (R-L crank length 170mm, 52T × 42T)  
BB-1050... 324g (spindle length 113mm)
- Material : Light alloy, steel
- Bolt circle diameter : 130mm
- Applicable chain : 1/2" × 3/32"
- Gear teeth :  
Biopace gear (CR-BP20) ... 52T, 53T on large gear;  
42T on small gear
- Crank length: 162.5, 165, 167.5, 170, 172.5, 175mm
- Pedal thread: B.C. 9/16" × 20 T.P.I. (English)
- Bottom bracket cup thread : 1.37" × 24T (English)  
35 × 1.0 (French)  
36 × 24T (Italian)
- Chain line : 43.5mm
- Bottom bracket spindle length :  
D-3H ... 113mm (shell width 68mm)  
D-5H ... 115mm (shell width 70mm)
- Crank back to outer gear gap : 9mm

### Bottom bracket spindle width



Shell width

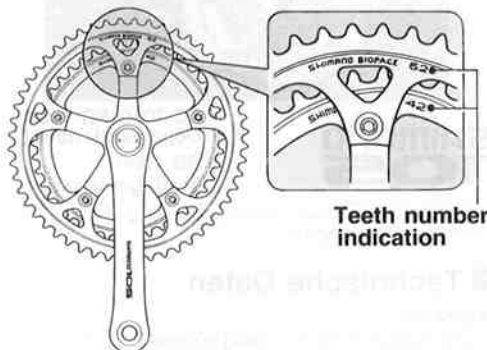
|      | Shell width | A   | B  | C    | D    |
|------|-------------|-----|----|------|------|
| D-3H | 68          | 113 | 52 | 30.5 | 30.5 |
| D-5H | 70          | 115 | 54 | 30.5 | 30.5 |

(Unit: mm)

## Biopace Chaining Assembly

**Note :** If the chainrings are attached in the wrong positions, greatly reduced efficiency will result, with poor gear-changing performance.  
Be sure that they are installed correctly.

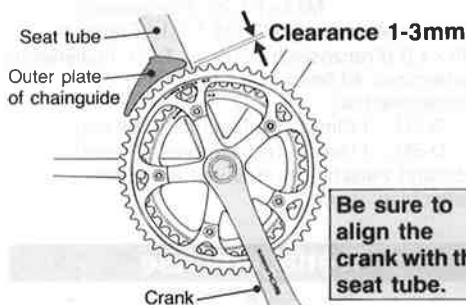
Install the chaining with the teeth number indication to the outside and to the top as shown below.



Teeth number indication

**Note :** When using the biopace chaining, be sure to check the capacity of the front derailleur and the setting position.

- Use the front derailleur with a capacity (teeth number difference between the large gear and small gear) plus 4 teeth or more.
- Adjust the installation position of the front derailleur so that the clearance between the outer plate of the chainguide and the large gear is 1 to 3mm while the crank is in a direct line with the seat tube.



Be sure to align the crank with the seat tube.

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● Please note: Specifications are subject to change for improvement without notice.