

# SERVICE INSTRUCTION

New DURA-ACE & Shimano 600EX

## Seat Pillar

NEW  
**DURA-ACE**  
SP-7400  
**SHIMANO 600**  
**EX**  
SP-6207



### Specifications

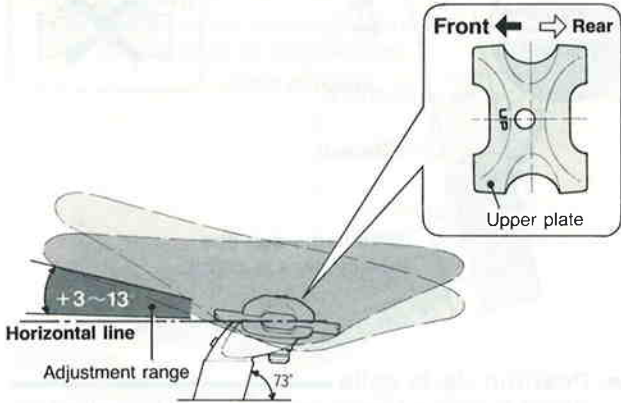
- Weight: SP-7400.....224g (pillar diameter 26.8mm)  
SP-6207.....268g (pillar diameter 26.8mm)
- Pillar diameters: 25.0mm, 25.4mm, 26.0mm, 26.2mm, 26.4mm, 26.6mm, 26.8mm, 27.0mm, 27.2mm, 27.4mm

### How to use the upper plate

The range of adjustment of the angle of the saddle can be changed by changing the direction in which the upper plate faces.

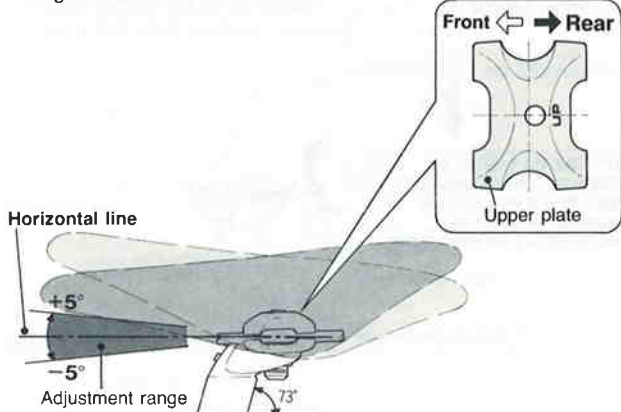
#### ● For front raised (UP mark toward front)

The saddle can be adjusted within a range of  $\oplus 3 \sim 13$  degrees from the horizontal.



#### ● For front lowered (UP mark toward rear)

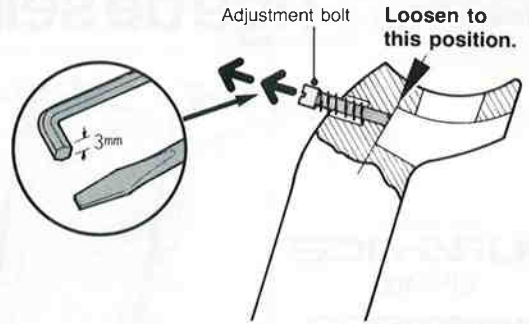
The saddle can be adjusted within a range of  $\ominus 5 \sim \oplus 5$  degrees from the horizontal.



Note: The adjustment angles shown in the figure indicate the angle of the wire base relative to a frame angle of 73°.

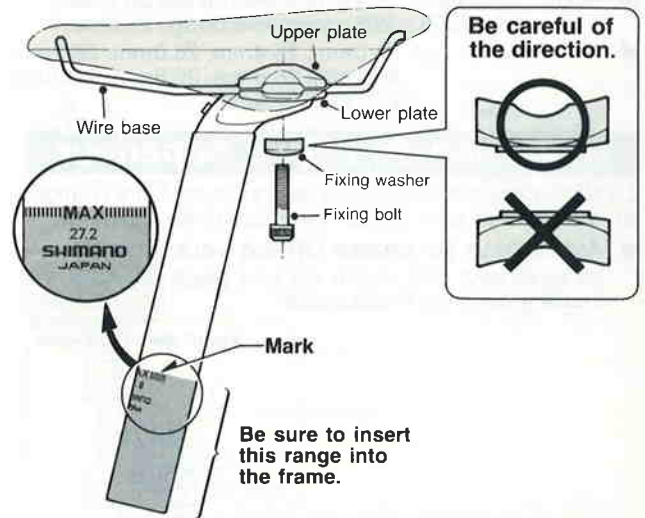
# Installation and adjustment

Note: Before installing the saddle, return the adjustment bolt to the position shown in the figure.



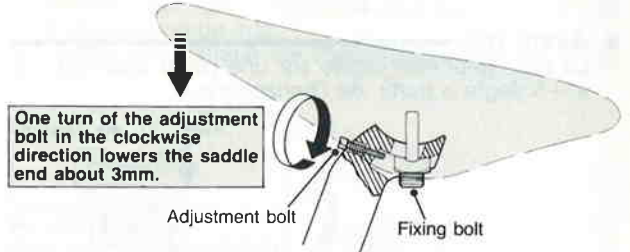
### ● Installation of the saddle and seat pillar

Install the saddle as shown in the figure, and then temporarily secure the upper plate by the fixing washer and the bolt. Then insert the seat pillar into the frame, adjust the height of the saddle, and secure the seat pillar tightly.



### ● Saddle position

Set the saddle to the desired vertical angle and then make the final adjustment by using the adjustment bolt. After determining the saddle position in this way, tighten the fixing bolt tightly to secure.



Fixing bolt tightening torque: 200~400 kgfcm (175~350 in.-lbs.)

● Specifications are subject to change for improvement without notice.

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