How to change the brake shoes



Loosen the cable adjusting bolt fully and then remove the carrier from the brake arm. Next remove the brake body from the

Carrier Brake Body

• Remove the brake shoe fixing screw.



 Replace the brake shoe with a new one. Remember to lock in place with brake shoe fixing screw.

SPECIFICATIONS:

ADAMAS AX Caliper Brake Model BR-AD10

• Type: Parapul

• Weight: 317g (Front &

· Material: Light Alloy, Steel

Size: 65mm-80mm



ADAMAS AX Brake Lever Model BL-AD10

BL-AD50 w/Extension Lever

 Weight: 280q (pair) 440q (pair/with Extension Lever)

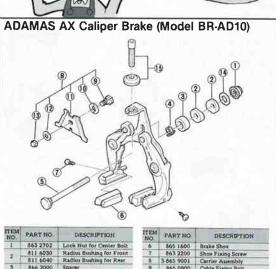
• Clamp diameter: φ22.2mm, ϕ 23.8mm

 Assembly position: Drop Handle Bar

· Material: Light Alloy, Steel



When ordering spare parts, please be sure to use the correct part number.



Note: Caliper Brake

① Use a 1-1/4'' - 1-3/8'' width rim.

Center Bolt for Rear

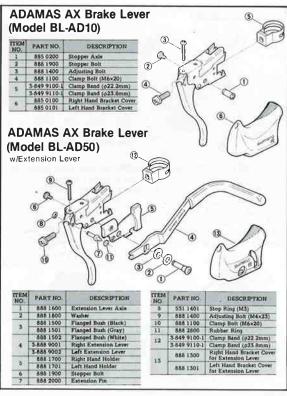
② There are two types of brake shoe. The black brake shoe is for light alloy rim. And the grey shoe is for steel or stainless steel rims.

 After changing the cable or wheel, confirm that the carrier is correctly positioned.

Because the brake shoe and brake arm are built as one unit, assembly to a curved top frame is not possible. Ensure that the shoe is correctly aligned with the rim plate.

When using a mud guard, check that the width is under

Ensure the grease or oil does not get on the brake shoes or rim. In the event that this happens, wipe off completely with alcohol.



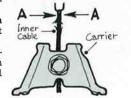
Note: Brake Lever

① When changing the cable, please use a genuine Shimano aerodynamic cable for outer casings and inner cables.

2 When the inner cable is frayed, as seen in the diagram, cut the cable at "A" position and then grip the lever and pull the inner cable out from

the lever side before changing. 3 When cutting the cable, use a sharp pair of pliers and cut cleanly.

4) When the bracket cover becomes dirty, wipe clean with soapy water. Do not use alcohol or thinner.



SERVICE INSTRUCTION







■ FEATURES

Brake Lever

- •By assembling the cables along the handle bars. frontal area is decreased thereby reducing air resistance for an aerodynamic design.
- •The design is simple and complete because the cables are never seen in front of the handle bar.
- •The lever grip stroke is adjustable to suit different hand sizes.
- •A well fitting bracket cover provides a secure grip for a more comfortable ride. The hand and bracket are now combined to work as a total unit.

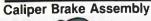
Caliper Brake

- •The brake arm and brake shoe holder are made as one unit with unnecessary protrusions eliminated for decreased air resistance and a smarter design.
- •The return spring is built into the brake arm and is sealed thus enhancing the brake.
- •The combined design of the brake shoes and brake arms means efficiency is no longer dependant on the assembly position of the brake shoe.



Washer /M5

@ May 1981 by Shimano, XBC AKG M-37 Printed in Japan.

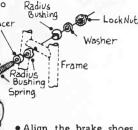




Check the inscription mark "Front " and "Rear" on the back of the brake And then assemble.

· Assemble the brake body to the frame in the same order as shown in the Spacer diagram. Fix temporarily with Center Bolt the lock nut. Gate.

Brake Body-



 Align the brake shoes by moving the gate section up and down until the brake shoes are positioned to contact the rim properly, Also make sure the rim is centered between the shoes, Next, tighten the lock nut. Tightening torque: 80-100 kafcm.

Brake Lever Assembly



Check the inscription marks R&L on the bracket Cover then assemble Securely with the R mark to the right side and the mark to the left Side

 Assemble the brake lever so that the bottom of the handle bar grip is level with the tip of the brake lever.

Clamp band fixing torque; 40kgfcm.



• In the case of the extention lever. Assemble the lever to a position where the clearance between the handle bar and extension lever is about 10mm.

Cable Assembly



• Deciding the outer casing length. At this time align the outer casing with the back of the handle bar. Then check that the outer casing does not make contact with the head

parts and that the handle bar can operate both left and right with more than 90 degree movement. And then cut the outer casing,

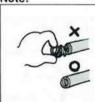
Decidina

Outer cacing



Cable End Button

Note:

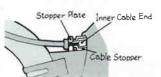


• Cutting pliers for the outer casing should be very sharp and strong. After cutting the outer casing, take care not to pull out the resin which is necessary inside the casing.

· Check the cut area of the outer casing and if cut is not clean (i.e. wire is sticking up, thus impeding smooth cable action) please cut

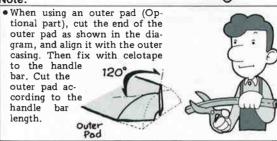


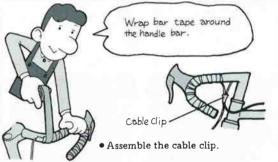
• Insert the inner cable into the outer casing then hook to the cable stopper.



· Align the outer casing along the back of the handle bar, then fix temporarily with celotape.

Note:





· Adjust the grip stroke to the most suitable setting by using a screw driver.



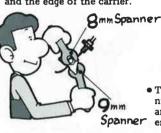
How to assemble the cable to the caliper brake

• Pass the inner cable through the cable adjusting bolt and cable fixing bolt on the carrier.

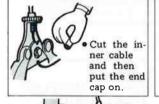


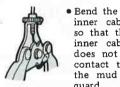


 Pull the inner cable with a pair of pliers to eliminate 18mm cable slack. At this stage, check the cable length is 18 mm between the end of the cable adjusting bolt and the edge of the carrier.



 Then fix the cable fixing nut and bolt by using 8mm and 9mm spanners. Tightening torque: 70-85 kgfcm.





the mud guard. • Set the cable adjusting bolt to the gate section and as-

inner cable

so that the

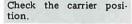
inner cable

does not

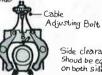
contact to



brake arm.



 Adjust the brake shoe clearance, by turning the cable adjusting bolt, so that the total clearance between brake shoes and rim is 3mm.



Side clearance Shoud be equal on both sides



Confirm that the carrier is correctly positioned. Grip the brake lever strongly and push the bicycle forward about 2m to confirm effectiveness. If there is no problem, then the bicycle can be used safely.