

# FD-6503

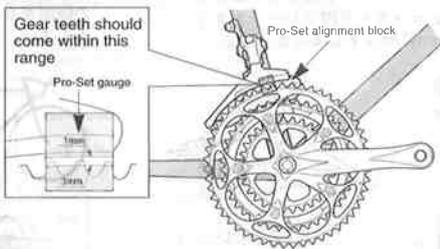
Front derailleur

Before use, read these instructions carefully, and follow them for correct use.

In order to realize the best performance, we recommend that the following combination be used.

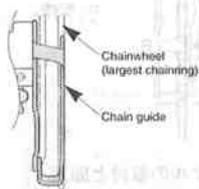
Series	ULTEGRA
Shifting lever	ST-6500 / SL-7700 / SL-BS77
Outer casing	SP40
Sprockets	27
Front derailleur	FD-6503
Front chainwheel	FC-6503
Bottom bracket	BB-6500
Rear derailleur	RD-6500GS
Freehub	FH-6500
Cassette sprocket	CS-6500
Chain	CN-HG92 / CN-7700
Bottom bracket cable guide	SM-SP17

Adjust and then install the front derailleur as shown in the illustration. Do not remove the Pro-Set alignment block at this time.



The level section of the chain guide outer plate should be directly above and parallel to the largest chaining. Secure using a 5mm Allen key.

**Tightening torque:**  
5 - 7 Nm  
(44 - 60 in. lbs.)

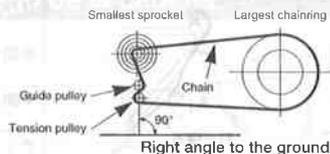


## Specifications

Type	Band type / Brazed on type
Front chainwheel tooth difference	22 teeth or less
Min. difference between top and intermediate	10T
Front derailleur installation band diameter	S (28.0 - 28.6mm)
Chainstay angle ( $\alpha$ )	63° - 66°
Chain line	45mm



## Chain length



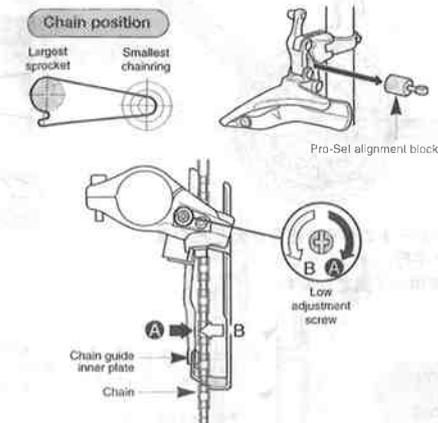
## Note

- For smooth operation, always be sure to use the specified outer casing and the bottom bracket cable guide.
- Grease the inner cable and the inside of the outer casing before use to ensure that they slide properly.
- This front derailleur is for triple front chainwheel use only. It cannot be used with the double front chainwheel, as the shifting points do not match.
- For the chain, be sure to use only the Shimano narrow type chain. The wide type chain cannot be used.
- For any questions regarding methods of installation, adjustment, maintenance or operation, please contact a professional bicycle dealer.

Be sure to follow the sequence described below.

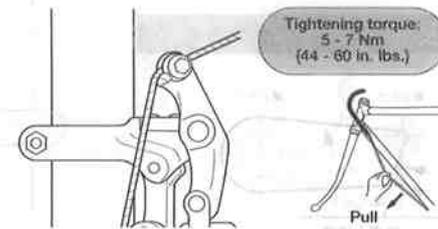
### 1. Low adjustment

First remove the Pro-Set alignment block. Next, set so that the clearance between the chain guide inner plate and the chain is 0-0.5mm.



### 2. Connection and securing of cable

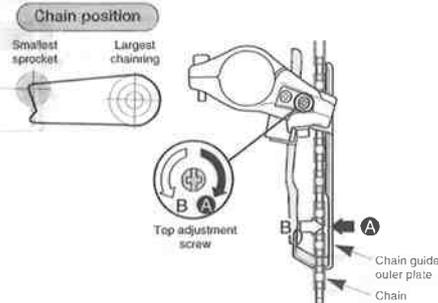
While pulling the inner cable, tighten the wirw fixing bolt with a 5 mm allen key to secure the cable.



After taking up the initial slack in the cable, re-secure to the front derailleur as shown in the illustration.

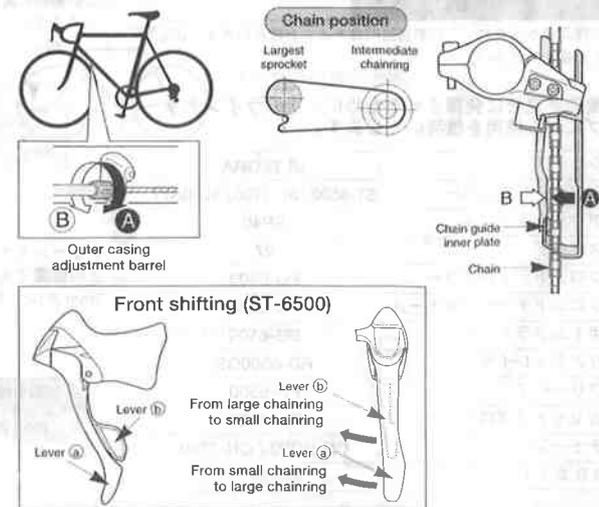
### 3. Top adjustment

Set so that the clearance between the chain guide outer plate and the chain is 0-0.5 mm.



### 4. Adjustment of the intermediate chaining

When carrying out adjustment, set the chain to the largest sprocket, and at the front, set the chain to the intermediate chaining. Adjust using the outer casing adjustment barrel so that the clearance between the chain guide inner plate and the chain is 0-0.5 mm.



### 5. Troubleshooting chart

After completion of steps 1 - 4, move the shifting lever to check the shifting. (This also applies if shifting becomes difficult during use.)

If the chain falls to the crank side	Tighten the top adjustment screw clockwise (about 1/4 turn).
If shifting is difficult from the intermediate chaining to the largest chaining	Loosen the top adjustment screw counterclockwise (about 1/8 turn).
If shifting is difficult from the intermediate chaining to the smallest chaining	Loosen the low adjustment screw counterclockwise (about 1/4 turn).
If there is interference between the chain and the front derailleur inner plate at the largest chaining	Tighten the top adjustment screw clockwise (about 1/8 turn).
If there is interference between the chain and the front derailleur outer plate at the largest chaining	Loosen the top adjustment screw counterclockwise (about 1/8 turn).
If the intermediate chaining is skipped when shifting from the largest chaining	Loosen the outer casing adjustment barrel counterclockwise (1 or 2 turns).
If there is interference between the chain and front derailleur inner plate when the rear sprocket is shifted to the largest sprocket when the chainwheel is at the intermediate chaining position.	Tighten the outer casing adjustment barrel clockwise (1 or 2 turns).
If the chain falls to the bottom bracket side.	Tighten the low adjustment screw clockwise (about 1/2 turn).

Be sure to read these service instructions in conjunction with the service instructions for the ST-6500 before use.

## SHIMANO

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