

■ Notes

- Always be sure to use the HG (Hyperglide) 7-sprocket set bearing the same group marks.
- Never use in combination with a sprocket bearing a different group mark.*

FH-A410
CS-HG50

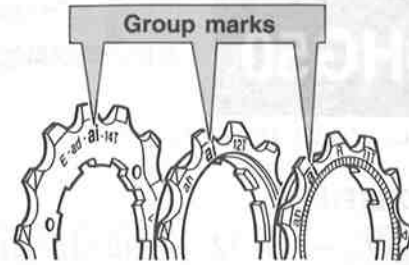
Freehub
Cassette Sprocket

For proper and safe performance, read and follow these instructions carefully.

■ HG sprocket tooth configurations

al group 11-12-14-16-18-21-24T

Note: The top gear and second gear are the built-in spacer type of gear.

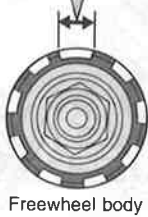


- Use a Hyperglide compatible narrow type HG chain.

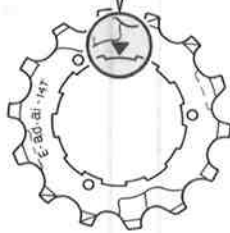
Installation of the HG sprocket

For each sprocket, the surface that has the group mark should face outward and be positioned so that the triangle (▲) mark on each sprocket and the A part (where the groove is wide) of the freewheel body are aligned.

A
The groove is wide at one place only.



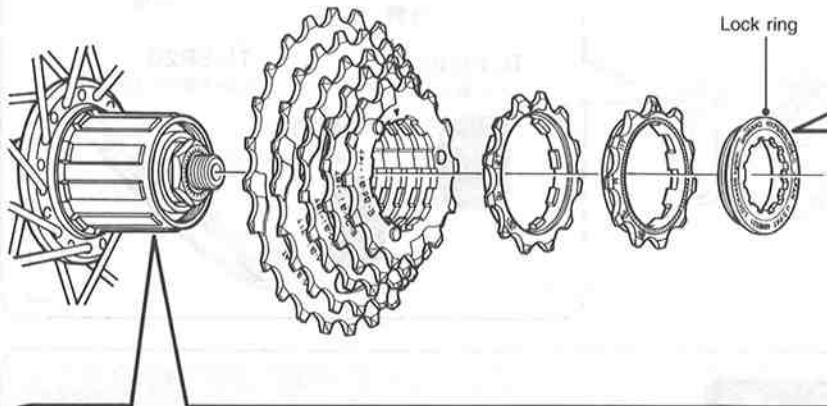
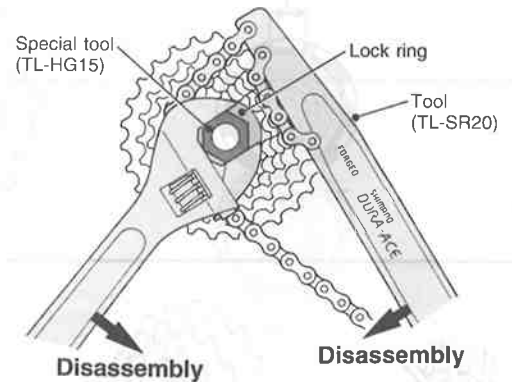
▲ mark



- For installation of the HG sprocket, use the special tool (TL-HG15) to tighten the lock ring.

Tightening torque:
29.4 – 49 Nm {261 – 434 in. lbs.}

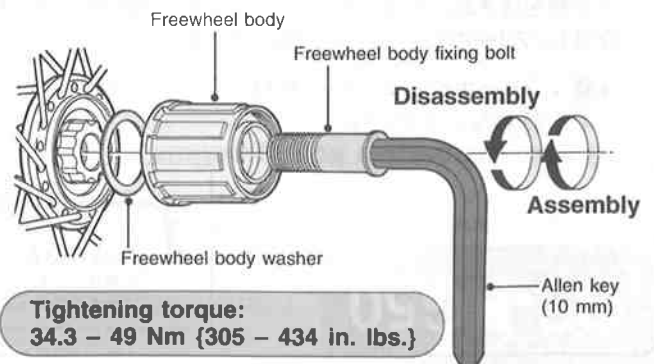
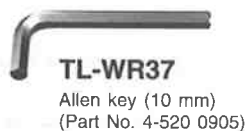
- To replace the HG sprocket, use the special tool (TL-HG15) and TL-SR20 to remove the lock ring.



Replacement of the freewheel body

After removing the hub axle, remove the freewheel body fixing bolt (within the freewheel body), and then replace the freewheel body.

Note: Do not attempt to disassemble the freewheel body, because it may result in a malfunction.



Tightening torque:
34.3 – 49 Nm {305 – 434 in. lbs.}

* Please note: Specifications are subject to change for improvement without notice. (English)

