

SERVICE INSTRUCTIONS SI-1DA0A

FC-A410 FC-A413

Front Chainwheel

Before use, read these instructions carefully, and follow them for correct use.

Product specifications

| | | |
|--|--|----------------|
| Model number | FC-A410 | FC-A413 |
| Bolt circle diameter | 110 mm | 110 mm / 74 mm |
| Applicable chain | CN-HG50 / CN-UG50 | |
| Chainwheel teeth | 46T-36T | 46T-36T-26T |
| Crank length | 170 mm, 175 mm | |
| Pedal threads | BC 9/16" X 20T.P.I. (English thread) | |
| Bottom Bracket | BB-LP25 | |
| Bottom bracket cup thread dimensions (Shell width) | BC 1.37" X 24 T.P.I. (68 mm), M36 X 24 T.P.I. (70 mm) | |
| Chain line | 43.5 mm | 45.0 mm |
| B.B. spindle | 110 mm (MM110) | 118 mm (XL118) |

Note

- Apply grease to the bottom bracket before installing it.
- To ensure the best performance, be sure to use only the specified type of chain. The wide type chain cannot be used.
- For any questions regarding methods of installation, adjustment, maintenance or operation, please contact a professional bicycle dealer.

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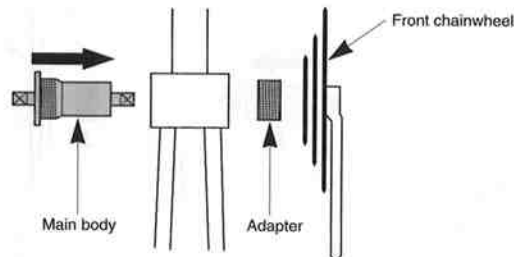
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Please note: specifications are subject to change for improvement without notice. (English)
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Installation of the bottom bracket (BB-LP25)

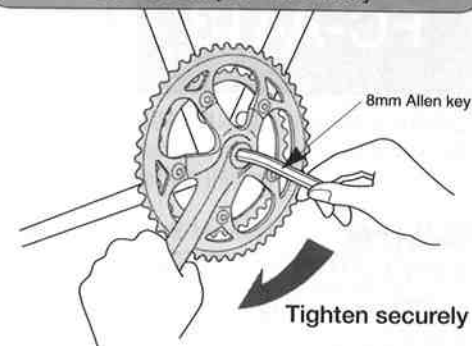
Install by using the special tool TL-UN73.
First install the main body, then the adapter.

Tightening torque:
49.0 - 68.6 Nm (435 - 608 in.lbs.)



Installation of the front chainwheel

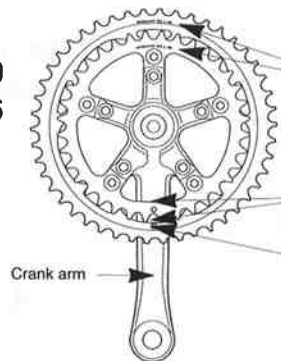
Tightening torque:
35 - 49 Nm (357-435 in.lbs.)



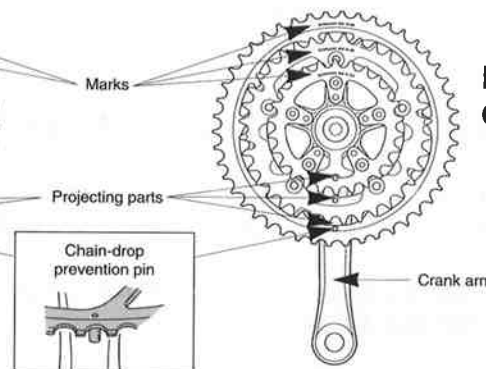
Installation of the chainrings

Be sure to use the following combination for the front chainwheel's tooth configuration. Position so that, when looking from the rear side, the **G-□** or **L-□** marks come to the positions as shown in the illustration, and so that the chain-drop prevention pin is directly behind the crank arm.

FC-A410
L 46-36



FC-A413
G 46-36-26



The features of the HyperDrive will not be obtained if the chainrings are installed in the incorrect position, or if a chainring with a mark other than **G-□** or **L-□** is being combined. Therefore, be sure to install them in the correct position.