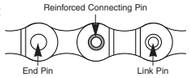
General Safety Information

⚠ WARNING

- Check that the wheels are fastened securely before riding the bicycle. If the wheels are loose in any way, they may come off the bicycle and serious injury may result.
- Use neutral detergent to clean the chain. Do not use alkali-based or acid based detergent such as rust cleaners as it may result in damage and/or failure of the chain.
- Use the reinforced connecting pin only for connecting the narrow type of chain.
- There are two different types of reinforced connecting pins available. Be sure to check the table below before selecting which pin to use.
  If connecting pins other than reinforced connecting pins are used, or if a reinforced connecting pin or tool which is not suitable for the type of chain is used, sufficient connection force may not be obtained, which could cause the chain to break or fall off.

Chain	Reinforced connecting pin	Chain tool
9-speed super narrow chain such as CN-7701 / CN-HG93	6.5mm Silver	TL-CN32 / TL-CN23
8-/ 7-/ 6-speed narrow chain such as CN-HG50 / CN-IG51	7.1mm Black	TL-CN32 / TL-CN23

- If it is necessary to adjust the length of the chain due to a change in the number of sprocket teeth, make the cut at some other place than the place where the chain has been joined using a reinforced connecting pin or an end pin. The chain will be damaged if it is cut at a place where it has been joined with a reinforced connecting pin or an end pin.



- Check that the tension of the chain is correct and that the chain is not damaged. If the tension is too weak or the chain is damaged, the chain should be replaced. If this is not done, the chain may break and cause serious injury.
- Use a front chainwheel which is compatible with 9-speed chains in conjunction with Shimano CN-7701,
  CN-HG93 and CN-HG73 chains. If a chainwheel for an 8-speed chain or less is used, front chainwheel gear shifting problems may occur, or the chain pins might fall out, causing the chain to break.
- Obtain and read the service instructions carefully prior to installing the parts. Loose, worn, or damaged parts may cause injury to the rider. We strongly recommend only using genuine Shimano replacement parts.
- Read these Technical Service Instructions carefully, and keep them in a safe place for later reference.

Note

- If gear shifting operations do not feel smooth, wash the derailleur and lubricate all moving parts.
- If the amount of looseness in the links is so great that adjustment is not possible, you should replace the derailleur.
- You should periodically clean the derailleur and lubricate all moving parts (mechanism and pulleys).
- If gear shifting adjustment cannot be carried out, check the degree of parallelism at the rear end of the bicycle. Also check if the cable is lubricated and if the outer casing is too long or too short.
- If you hear abnormal noise as a result of looseness in a pulley, you should replace the pulley.
- If the wheel becomes stiff and difficult to turn, you should lubricate it with grease.
- Do not apply any oil to the inside of the hub, otherwise the grease will come out.
- You should periodically wash the sprockets in a neutral detergent and then lubricate them again. In addition, cleaning the chain with neutral detergent and lubricating it can be a effective way of extending the useful life of the sprockets and the chain.
- If the chain keeps coming off the sprockets during use, replace the sprockets and the chain.
- Adjust the RD-M760 / RD-M580 reverse spring type rear derailleur from the low side.
- Use a frame with internal cable routing is strongly discouraged as it has tendencies to impair the SIS shifting function due to its high cable resistance.
- Always be sure to use the sprocket set bearing the same group marks. Never use in combination with a sprocket bearing a different group mark.



- Use an outer casing which still has some length to spare even when the handlebars are turned all the way to both sides. Furthermore, check that the shifting lever does not touch the bicycle frame when the handlebars are turned all the way.
- A special grease is used for the gear shifting cable (SIS-SP41). Do not use DURA-ACE grease or other types of grease, otherwise they may cause deterioration in gear shifting performance.
- Grease the inner cable and the inside of the outer casing before use to ensure that they slide properly.
- For smooth operation, use the specified outer casing and the bottom bracket cable guide.
- Operation of the levers related to gear shifting should be made only when the front chainwheel is turning.
- If the brake fluid used in the oil disc brakes is of a type which tends to adhere to the plastic parts of the shifting lever, this may cause the plastic parts to crack or become discolored. Therefore, you should make sure that the brake fluid does not adhere to these plastic parts.
  The mineral oil which is used in SHIMANO disc brakes does not cause cracking or discoloration if it adheres to plastic parts, but such parts should be cleaned with alcohol beforehand to prevent foreign particles from adhering.
- Do not disassemble the indicator and shifting lever unit, as this may damage them or cause mis-operation.
- Parts are not guaranteed against natural wear or deterioration resulting from normal use.
- For maximum performance we highly recommend Shimano lubricants and maintenance products
- For any questions regarding methods of installation, adjustment, maintenance or operation, please contact a professional bicycle dealer.

Technical Service Instructions **SI-6K9RD**

Rear Drive System

In order to realize the best performance, we recommend that the following combination be used.

Series	XT	LX
Shifting lever	SL-M751	SL-M571
Outer casing	SIS-SP41	SIS-SP41
Rear derailleur	RD-M760	RD-M580
Type	SGS / GS	SGS / GS
Freehub	FH-M760 / FH-M765	FH-M580 / FH-M585
Gears	9	9
Cassette sprocket	CS-M760	CS-M580
Chain	CN-HG93	CN-HG73
Bottom bracket guide	SM-SP17 / SM-BT17	SM-SP17 / SM-BT17

This service instruction explains how to use and maintain the Shimano bicycle parts which have been used on your new bicycle. For any questions regarding your bicycle or other matters which are not related to Shimano parts, please contact the place of purchase or the bicycle manufacturer.

These service instructions are printed on recycled paper.

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SHIMANO INC.
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Please note: specifications are subject to change for improvement without notice. (English) © Jun. 2005 by Shimano Inc. XBC SZK Printed in Japan

Specifications

Rear Derailleur

Model number	RD-M760 / RD-M580	
Type	SGS	GS
Gears	9	
Total capacity	45T	33T
Largest sprocket	34T	34T
Smallest sprocket	11T	11T
Front chainwheel tooth difference	22T	22T

Cassette sprocket tooth combination

Model number	Group name	Gears	Tooth combination
CS-M760	**aq**	9	11, 12, 14, 16, 18, 21, 24, 28, 32T
	as	9	11, 13, 15, 17, 20, 23, 26, 30, 34T
CS-M580	**ar**	9	11, 12, 14, 16, 18, 21, 24, 28, 32T
	au	9	11, 13, 15, 17, 20, 23, 26, 30, 34T

Freehub

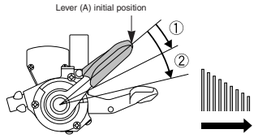
Model number	FH-M760 / FH-M765 FH-M580 / FH-M585
Gears	9
No. of spoke holes	36 / 32

These Service Instructions describe the operation method when using the SL-M751 / M571 shifting lever in combination with the RD-M760 / M580 reverse spring-type rear derailleur. If using in combination with the RD-M751 / M571 top normal-type derailleur, the operations and indicator displays will be reversed.

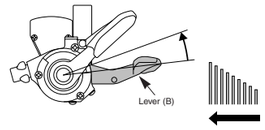
Gear shifting operation

The lever always returns to the initial position when it is released after shifting. When operating the lever, always be sure to turn the crank arm at the same time.

To shift from a large sprocket to a smaller sprocket
To shift one step only, press lever to the (1) position. To shift two steps at one time, press to the (2) position.



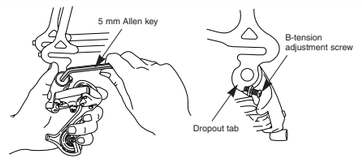
To shift from a small sprocket to a larger sprocket
Press lever once to shift one step from a smaller to a larger sprocket.



Installation of the rear derailleur

When installing, be careful not to let the B-tension adjustment screw come into contact with the dropout tab, otherwise deformation may result. Do not remove the Pro-Set alignment block at this time.

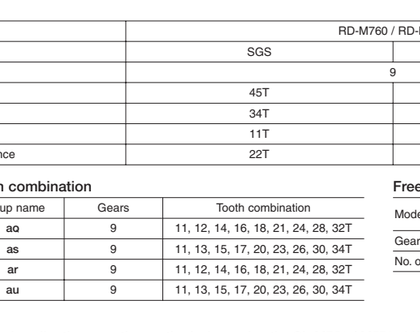
Bracket spindle Tightening torque : 8 - 10 N·m {70 - 86 in. lbs.}



Installation of the sprockets

For each sprocket, the surface that has the group mark should face outward and be positioned so that the wider part of each sprocket and the A part (where the groove width is wide) of the freewheel body are aligned.

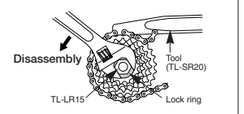




- For installation of the sprockets, use the special tool (TL-LR15) to tighten the lock ring.

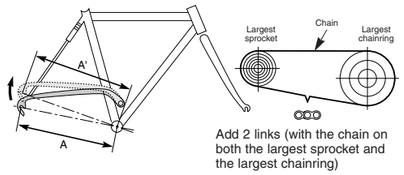
Tightening torque: 30 - 50 N·m {261 - 434 in. lbs.}

- To replace the sprockets, use the special tool (TL-LR15) and TL-SR20 to remove the lock ring.
  Install the TL-SR20 to the largest sprocket.



Chain length on bicycles with rear suspension

The length of A will vary depending on the movement of the rear suspension. Because of this, an excessive load may be placed on the drive system if the chain length is too short. Set the length of the chain by adding two links to the chain when the rear suspension is at a position where dimension "A" is longest and the chain is on the largest sprocket and the largest chainring. If the amount of movement of the rear suspension is large, the slack in the chain may not be taken up properly when the chain is on the smallest chainring and smallest sprocket.

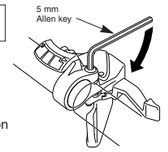


Add 2 links (with the chain on both the largest sprocket and the largest chainring)

Installation of the lever

Use a handlebar grip with a maximum outer diameter of 32 mm.

Tightening torque : 5 N·m {44 in. lbs.}



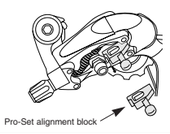
Install the brake lever in a position where it will not obstruct brake operation. Do not use in a combination which causes brake operation to be obstructed.
In the case of carbon handlebars, it may be necessary to lower the tightening torque in order to prevent damage to the handlebar. Please consult the bicycle or handlebar manufacturer regarding the appropriate level of tightening torque for carbon handlebars.

SIS Adjustment

Installation of the chain

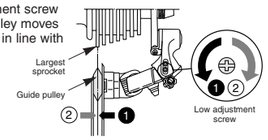
Install the chain with the Pro-Set alignment block still attached. After installing, remove the Pro-Set alignment block.

Turn the crank arm to set the derailleur to the low position.



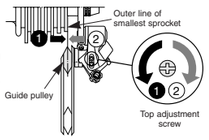
1. Low adjustment

Turn the low adjustment screw so that the guide pulley moves to a position directly in line with the largest sprocket.



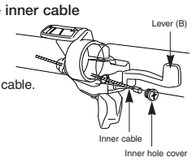
2. Top adjustment

Turn the crank arm while pulling the derailleur with your hand to move the derailleur to the top position, and then turn the top adjustment screw to adjust so that the guide pulley is in line with the outer line of the smallest sprocket when looking from the rear.
Turn the crank arm to set the derailleur to the low position.



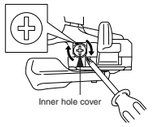
3. Connecting and securing the inner cable

Operate lever (B) eight times or more, and check on the indicator that the lever is at the lowest position. Then remove the inner hole cover and connect the inner cable.

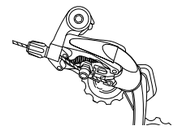


Install the inner hole cover by turning it as shown in the illustration until it stops.
Do not turn it any further than this, otherwise it may damage the screw thread.

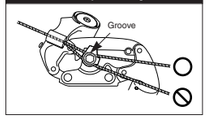
Tightening torque : 0.3 - 0.5 N·m {3 - 4 in. lbs.}



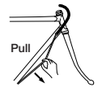
Connect the inner cable to the derailleur as shown in the illustration.



Note: Be sure that the cable is securely in the groove.



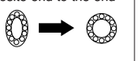
Connect the cable to the rear derailleur and, after taking up the initial slack in the cable, re-secure to the rear derailleur as shown in the illustration.



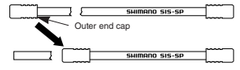
Tightening torque : 5 - 7 N·m {44 - 60 in. lbs.}

Cutting the outer casing

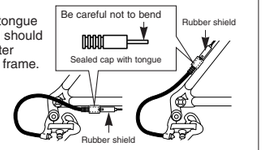
When cutting the outer casing, cut the opposite end to the end with the marking. After cutting the outer casing, make the end round so that the inside of the hole has a uniform diameter.



Attach the same outer end cap to the cut end of the outer casing.

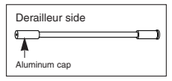


The sealed cap with tongue and the rubber shield should be installed to the outer casing stopper of the frame.



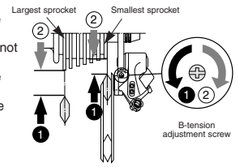
* If the rear derailleur moves to a large degree, such as in bicycles with rear suspension, it is recommended that you replace the cap with the accessory aluminum cap.

The end of the outer casing which has the aluminum cap should be at the derailleur side.



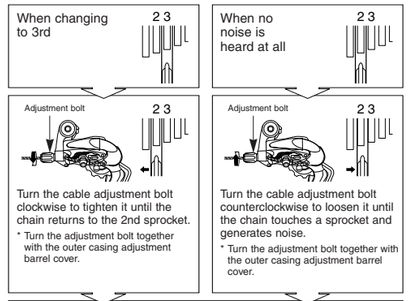
4. How to use the B-tension adjustment screw

Mount the chain on the smallest chainring and the largest sprocket, and turn the crank arm backward. Then turn the B-tension adjustment screw to adjust the guide pulley as close to the sprocket as possible but not so close that it touches. Next, set the chain to the smallest sprocket and repeat the above to make sure that the pulley does not touch the sprocket.



5. SIS Adjustment

Push lever while turning the crank arm to move the derailleur to the largest sprocket. Then operate lever once to move the derailleur to the 2nd-gear sprocket. After this, operate lever just as far as the extent of play, and then turn the crank arm.



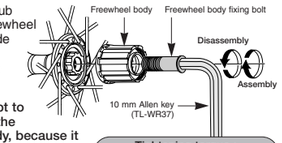
Best setting
The best setting is when the cable adjustment bolt is tightened (turned clockwise) until noise occurs without lever being operated, and then loosened (turned counterclockwise) 90 - 180 degrees from that point.

Operate lever to change gears, and check that no noise occurs in any of the gear positions.

For the best SIS performance, periodically lubricate all power-transmission parts.

Replacement of the freewheel body

After removing the hub axle, remove the freewheel body fixing bolt (inside the freewheel body), and then replace the freewheel body.



Note: Do not attempt to disassemble the freewheel body, because it may result in a malfunction.

Tightening torque : 35 - 50 N·m {305 - 434 in. lbs.}

Replacement of the shifting lever unit and indicator

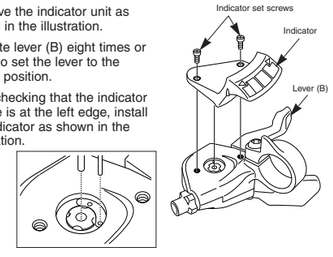
Removal of the indicator

Disassembly and reassembly should only be carried out when replacing the indicator.

1. Remove the two indicator set screws which are securing the indicator.

Tightening torque : 0.3 - 0.5 N·m {3 - 4 in. lbs.}

2. Remove the indicator unit as shown in the illustration.
3. Operate lever (B) eight times or more to set the lever to the lowest position.
4. After checking that the indicator needle is at the left edge, install the indicator as shown in the illustration.



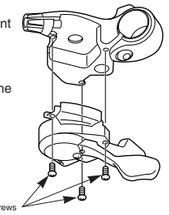
5. Check the operation of the indicator. If it does not operate correctly, re-install the indicator while taking particular note of steps 3. to 4.

Replacement of the shifting lever unit

Disassembly and reassembly should only be carried out when replacing the shifting lever unit.

1. Loosen the cable fixing bolt (nut) of the rear derailleur, and then pull the inner cable out of the shifting lever unit in the same way as when installing the inner cable.
2. Carry out steps 1 - 2 for replacement of the indicator.
3. Remove the three shifting lever mounting screws, and then remove the shifting lever unit as shown in the illustration.

Tightening torque : 0.5 - 0.8 N·m {4 - 7 in. lbs.}



4. To assemble, align the shifting lever unit and the brake lever bracket and then secure the shifting lever mounting screws.
5. Carry out steps 3 - 4 for replacement of the indicator.